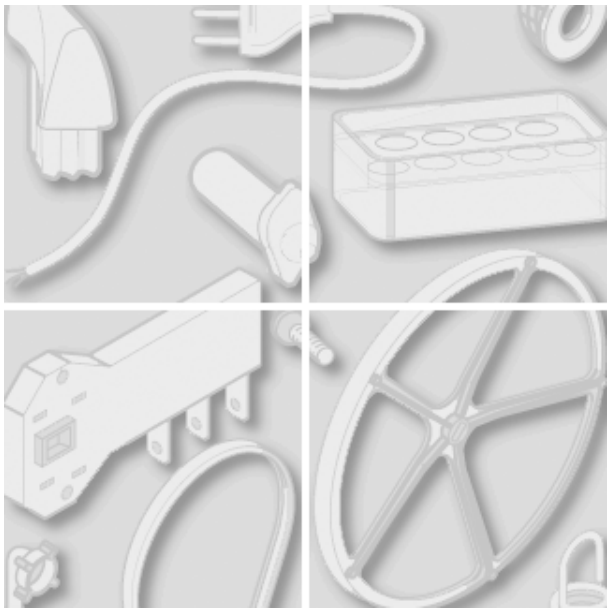
INDESIT company



typ modelu:
ALS109XEU

Kod handlowy:
22520

Informacje Główne

Przewodnik Dokumentacji Technicznej

Możesz tutaj odnaleźć podstawowe informacje ułatwiające korzystanie z dokumentacji technicznej

1. Modele tej samej gamy posiadają wspólne rysunki, które przedstawiają najbogatszy zestaw części; generalnie wybrany model niekoniecznie posiadać będzie w spisie częsci wszystkie pozycje przedstawione na rysunku

2. Niektóre części nie mogą być przedstawione bezpośrednio na rysunku (instrukcje użytkownika, zestawy montażowe itd..). Można je odnaleźć w liście części pod pozycją gdzie są zainstalowane lub pod pozycją 09

3. W prawym górnym rogu każdego rysunku widnieje numer seryjny wskazujący początek produkcji danej gamy urządzeń. Niektóre modele mogą posiadać więcej niż jeden rysunek dla podanej kategorii, każdy inny dla róznych numerów seryjnych.

4. Rysunki złożeniowe mogą wymagać dalszych uaktualnień po ich publikacji. Nowe części zostaną dodane do odpowiednich oznaczeń numerycznych rysunku. Oznaczenie kodowe modyfikacji rysunku zawarte jest w ostatnich 4 cyfrach numeru seryjnego przedstawionego w prawym górnym rogu rysunku.

5. Lista części odnosząca się do danego rysunku zawiera spis części tylko dla wybranego modelu; dostępne są dodatkowe informacje dla każdej części.

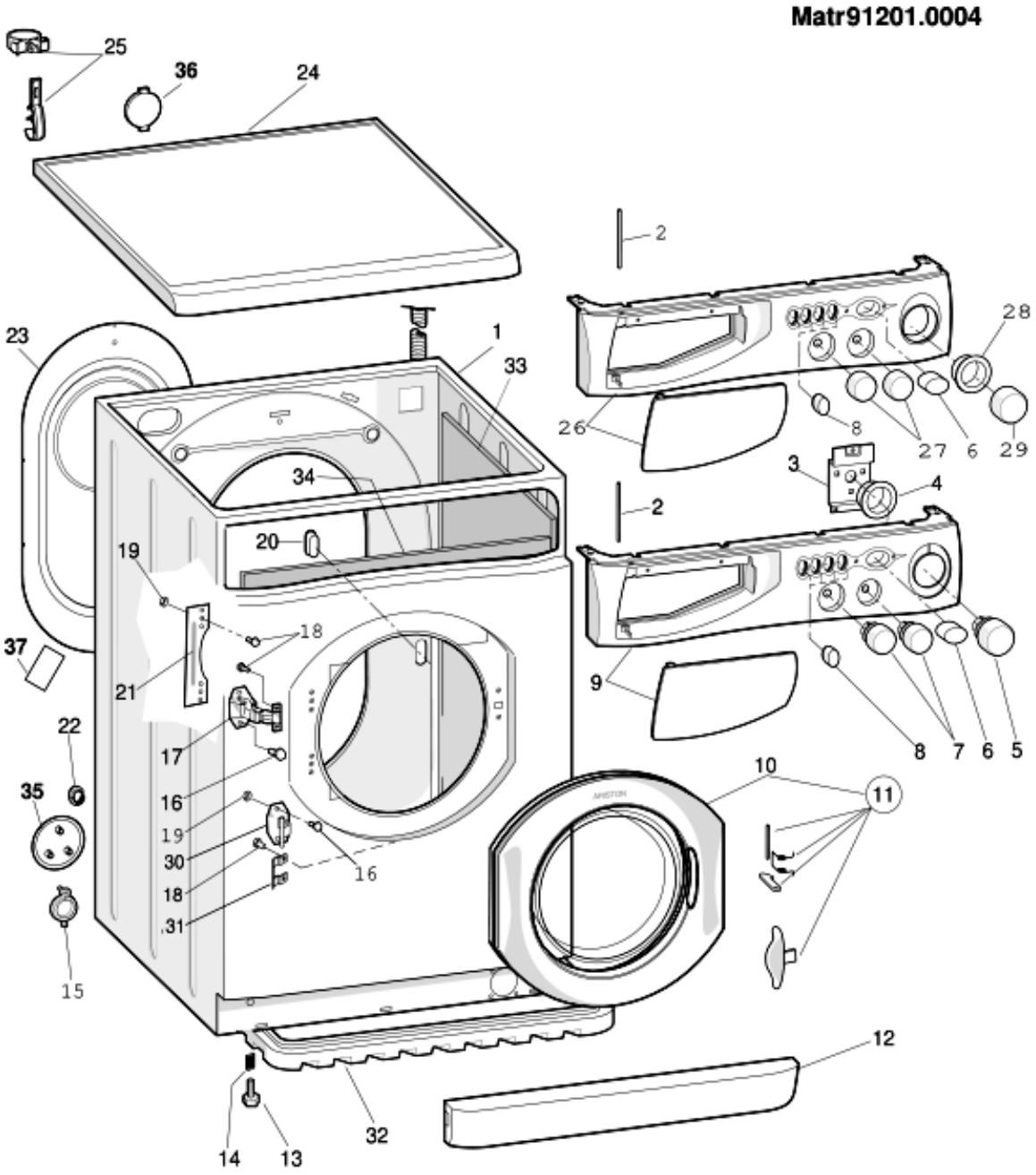
REF. Numer referencyjny do tabeli; SUBSTUTUT: lista części które zastępują dany kod zachowując takie same charakterystyki funkcjonalne

KOD HANDLOWY: lista wariantów modelu (pokazana w nazwie modelu) gdzie dana część jest zastosowana; UWAGA: kod informacji potrzebny do interwencji, prześledź zmiany aby poprawnie ustalić kod części

6. Niektóre notatki techniczne są ogólne dla danej sekcji, zatem nie mogą być związane tylko konkretnej części. Aby poruszać się w dokumentacjach modelu sprawnie, pomocne jest czytanie notatek i monitorowanie uaktualnień dokumentacji.

7. Okładka dokumentacji technicznej przedstawia model sprzętu oraz jego kod handlowy.

1140110 rysunki



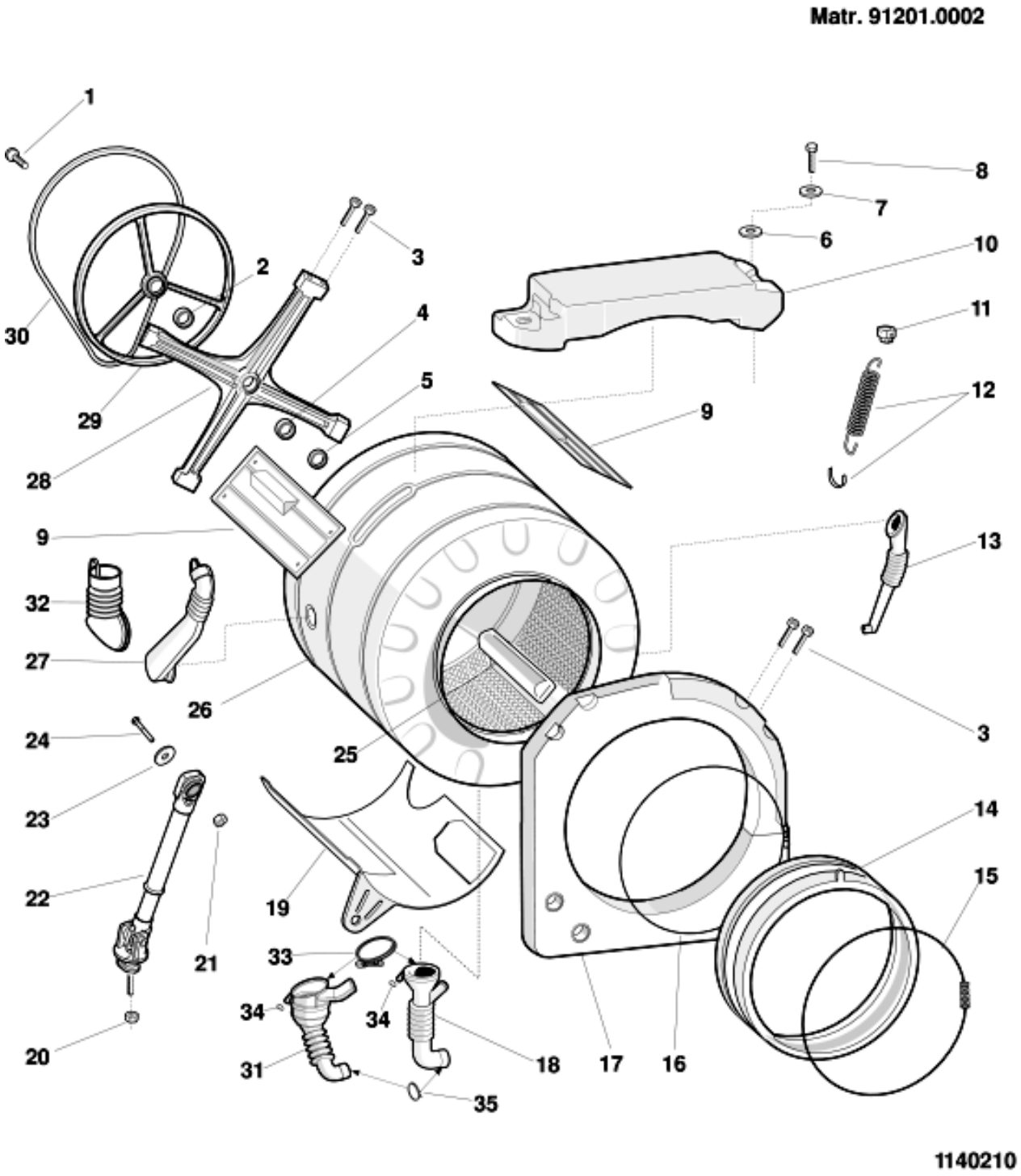
1140110 Lista części

Ref.	kod	Od S/N	Do S/N	Zamiennik	opis	Notatka	kod
000	C00074466				user instructions booklet gb-csi		
001	C00074146			1 x C00090581	mebel biał. 'als-abs lvb2000'	n1040230 n1040276	
002	C00065186			1 x C00091882	sworzeń obrot. kasety 108.5x5		
003	C00064784				bracket - timer support		
004	C00064549				tarcza pokrętła timer sitodruk		
005	C00064506				pokrętło timera biał. kit 'lvb2000'		
006	C00064509			1 x C00117965	przycisk biał. 0/i'lvb2000'		
007	C00064512				pokrętło temperatury biał.		
007	C00065845				pokrętło regul.wirówki skład.		
008	C00064507				przycisk biał. lb2000		
009	C00074465				panel ster. + uchwyt 'als109xeu'		
010	C00074120				drzwiczki kompl. 'abs-lvb2000'		
011	C00065250			1 x C00116580	zestaw otwier. drzwicz.'lvb2000'		
012	C00064505			1 x C00116552	cokół biały 'lvb2000'		
013	C00050320			1 x C00084810 1 x C00110512	nóżka regulowana m 8 h = 41 mm		
014	C00059869				sprężyna nóżki d =11 mm h = 21		
015	C00046666				kołnierz rury spustowej'ab636tx'		
016	C00065185				śruba m4,5x8 timer oraz		
017	C00064541				zawias drzwiczek 180['lvb2000'	n1040349	
018	C00012687				wkręt samogwintujący tsp 3,5x13		
018	C00043019			1 x C00074149	śruba m4x6testfr taptite trilobata		
018	C00074149			1 x C00256725	śruba m4x9 tesrfr		
020	C00064899				blanking plate-rear(test plug)	n1040208	
020	C00084817				zatyczka pom. hardware		
021	C00064539				płyta zawias 'lvb2000'		
022	C00003144				nakładka na otwór d.11 mm		
022	C00065871				nakładka na otwór		
023	C00064501			1 x C00099313 1 x C00116923	płyta tylna biała'lvb2000'		
024	C00074127				góra biał. 'abs-lvb2000'		
025	C00046667				ogranicznik kabla 'ab636tx'		80225200000
025	C00064550				drain hose holder		
025	C00064551				wiring stop		

1140110 Lista części

Ref.	kod	Od S/N	Do S/N	Zamiennik	opis	Notatka	kod
025	C00091904				cable clamp hose		80225200130
032	C00076401				zasłonka rozpyl. lb2000 snella		
037	C00082762				osłona silnika	n1040194	
099	C00066091			1 x C00077411	washer packing		
099	C00077411				opakowanie zestawu '46lt-soc'		

1140210 rysunki



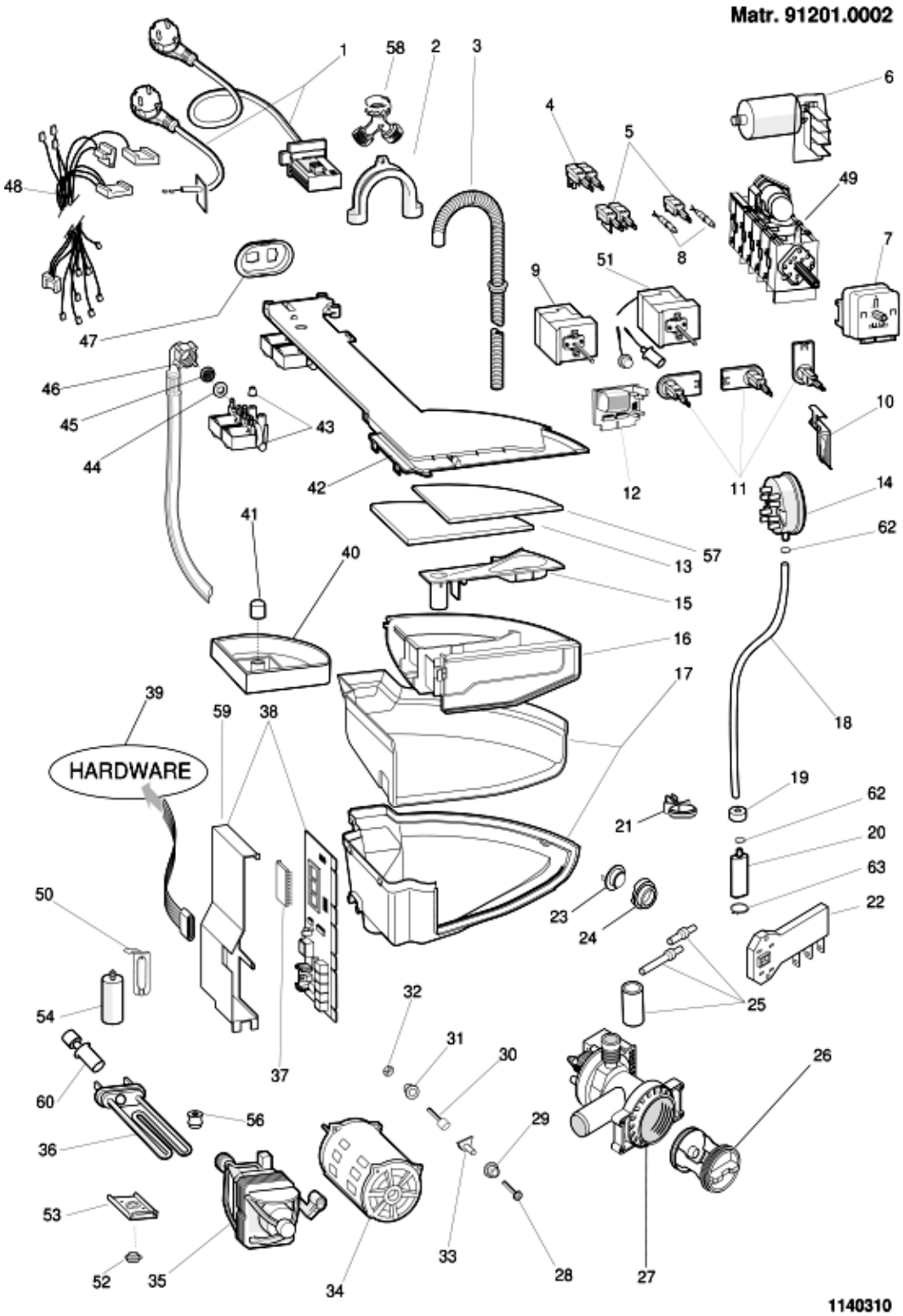
1140210 Lista części

Ref.	kod	Od S/N	Do S/N	Zamiennik	opis	Notatka	kod
001	C00064786			1 x C00143260	śruba m8x23 torx tefl		
002	C00026299				pierścień seeger sb 60x1,5'do		
003	C00051737				śruba torx m8 x 27 dri-		
004	C00026298				łożysko ba2b 633667		
005	C00039667				pierścień uszczelniający (21106)		
006	C00055018				podkładka stożkowa ząbkowana		
008	C00014342				śruba m8x75 te		
009	C00065918				listwa poprz. zbiornika 40 litrów		
010	C00064548				przeciwwaga górna 11 kg'lvb2000'		
011	C00064515				anchorage pad - suspension		
012	C00064502				sprężyna zbiornika zest. l = 181		
013	C00074144				rura poboru detergentu 'abs-		
014	C00074133				uszczelnienie drzwiczek bez rury	n1040282 n1040291	
014	C00094093				uszczelnienie drzwiczek snella 28-	n1040291	80225200130
015	C00064546				pierścień przedni'lvb2000'		
016	C00064547				pierścień napinający	n1040282	
016	C00092155				pierścień napinający tylny		80225200130
017	C00064516			1 x C00092178	przeciwwaga przednia 'lvb2000'	n1040282	
017	C00092178				przeciwwaga przednia evo ii		80225200130
018	C00064531				mieszek odpowietrz. 'lvb2000'	n1040282	80225200000
019	C00066074			1 x C00093878	cradle outer- set	n1040286	
019	C00093878				łoże zespołu zbiornika 40 l	n1040325	80225200130
020	C00040932				nakrętka samoblokująca m6		
021	C00030443			1 x C00047136 1 x C00144571	nut romob m8		80225200130
021	C00030680			1 x C00040130	nakrętka samohamowna m 10	n1040286	
022	C00064503				amortyzator 80 n'lvb2000'	n1040230 n1040286	
022	C00086515				amortyzator 80n (11105) otwór	n1040286	
022	C00093884				amortyzator 80n otwór 8.15 mm		80225200130
024	C00030446				śruba m10 x 45 zntr	n1040286	
024	C00093750				śruba cynkowana te m8x40		80225200130
025	C00065463				ubijak wyjmowany bębna 40 - 46l		
026	C00074134			1 x C00094098	zespół zbiornika 40 litrow. na	n1040191	80225200000

1140210 Lista części

Ref.	kod	Od S/N	Do S/N	Zamiennik	opis	Notatka	kod
026	C00092311			1 x C00094098 1 x C00094290	outer- set 40 l.	n1040291	80225200130
026	C00094289			1 x C00094275 1 x C00094290	outer- set 40 l. evo ii	n1040326	80225200130
027	C00074136				mieszek poboru deterg. 'abs-	n1040282	80225200000
028	C00074137				krzyżak z pierśc. uszczel.		
029	C00057020				koło pasowe napędzane d= 280	n1040326	
030	C00059721				pas l=1181/1187 mm h7	n1040194	
030	C00082762				osłona silnika	n1040194	
031	C00092174				rura zbiornik-pompa oko evizzate	n1040289	80225200130
031	C00094312				rura zbiornik-pompa oko induz.		80225200130
032	C00092161				mieszek poboru deterg. evo ii		80225200130
033	C00091148			1 x C00094908	clamp d=79 mm		
035	C00092411			1 x C00094908	zacisk klucza do rur lato pompa		
099	C00001109				loctite 270 10 gr.		
099	C00033026			1 x C00292523	opakowanie smar amblig ta 100		

1140310 rysunki



1140310 Lista części

Ref.	kod	Od S/N	Do S/N	Zamiennik	opis	Notatka	kod
001	C00064563				kabel zasilający 3x1 schuko 1,5 m	n1040276	
001	C00091633				kabel zasil.3x1 schuko 1,5m+filtr		
002	C00019902				wspornik rury spustowej spiraln.		
003	C00027466				rura spustowa spir.strony pompy		
005	C00058465				wyłącznik (double pole) on-off	n1040246	
005	C00063971				wyłączni (unipolar) on-off	n1040212	
005	C00075445				wyłącznik na	n1040229	80225200000
						n1040246	
005	C00088394				wyłącznik na idc		
006	C00064559				filtr tłumiący + listwa		
007	C00064555				programator elbi 1665/1 'lvb2000'	n1040229	
007	C00083916				programator elbi 1665 rast.2 8		
008	C00057635				lampka kontrolna czerw. otwory	n1040229	
						n1040255	
008	C00074501				lampa kontrolna czerwona 12 v	n1040229	
008	C00086663				lampka kontrolna czerw. 12v rast		
008	C00089025				lampka kontrolna czerw. 230v		
010	C00064537			1 x C00263210	support - pressure switch		
011	C00057242				potencjometr 8 zakres.	n1040229	
011	C00085195			1 x C00143096	potencjometr 8 zakres. idc rast 2,5		
013	C00065733				wspornik opisu programów 'al89x'		
014	C00074150				presostat 1l.+ zabezp.przed	n1040229	80225200000
014	C00087187				presostat 1l.+ 101-76	n1040282	80225200000
014	C00092312			1 x C00145174	presostat 1l.+ 80-55 zabezp.przed	n1040299	80225200130
015	C00046154				pokrywa dodatki niebieska		
016	C00046148			1 x C00281253	pojemnik na detergent obrot. zest.		
017	C00064529				lej 'lvb2000'	n1040282	80225200000
							80225200100
							80225200101
017	C00092176				lej do kasety obrotowej evo ii		80225200130
018	C00041785			1 x C00144077	rura syfonu 540 mm.'wdn2067wf'	n1040282	80225200000
							80225200100
							80225200101
018	C00092170			1 x C00041785	rura presostatu l=470 mm evo ii		80225200130
019	C00019755				anti-vibration bush (foam)		

1140310 Lista części

Ref.	kod	Od S/N	Do S/N	Zamiennik	opis	Notatka	kod
020	C00064532			1 x C00092173	air trap	n1040282	80225200000
							80225200100
							80225200101
020	C00092173				syfon dla rury oko		80225200130
021	C00064530				clip-pressure switch tube		
022	C00056511				self-tapping screw 8p x 12,7 zc		
022	C00059539				mikroelement opóźniający 'abs-		
022	C00085194				mikroelement opóźniający idc 3		
023	C00053573				sonda-temperatury dialogic biał.		
024	C00014917				uszczelnienie termostatu'ls312		
024	C00020181				zatyczka otworu termostatu 'ar414'	n1040191	
026	C00045027				filtr pompy zestaw		
027	C00064950				pompa	n1040282	80225200000
							80225200100
							80225200101
027	C00076510			1 x C00092264	pompa samoczysz.kom.wstęp.bez		80225200130
028	C00052497			1 x C00082723	śruba cynkowana m6 x 30		
029	C00104675				tuleja sworznia silnika'indesit'		
030	C00064553				sworzeń silnika 'lvb2000'		
033	C00050187				śruba z nakrętką z tworzywa		
035	C00043430			1 x C00097257	obrotomierz siln.ice		
035	C00047317			1 x C00196539	szczotk. siln.ice		
035	C00074209				silnik kolektora 850/1000		
035	C00097255			1 x C00196543	brush motor ceset 6170 a0946		
036	C00066086				opornik z termobezpiecznikiem		
036	C00081837			1 x C00087188	opornik termo.+otwór czujnika		
036	C00087188				opornik + bezpiecznik sondy	n1040300	
037	C00074509			1 x C00092537	eeprom als109xeu 80225200000	n1040282	80225200000
							80225200100
							80225200101
037	C00092537				eeprom als109xeu sw		80225200130
038	C00080981			1 x C00093350	moduł elektr. bez eeprom	n1040229	
038	C00084838			1 x C00093157	moduł elektr. bez eeprom univ.		
039	C00066055			1 x C00077454	housing seriale		
039	C00066292				insulated tweezers		

1140310 Lista części

Ref.	kod	Od S/N	Do S/N	Zamiennik	opis	Notatka	kod
039	C00084943			1 x C00099862	serial cable lb2000 - pc	n1040211	
						n1040317	
040	C00046152			1 x C00287239	zbiorniczek na dodatki do kasety		
041	C00046157				zatyczka pojemnika na deterg		
042	C00074141				pokrywa lej ev 1we2wy faston		
043	C00064534				uszczelnienie leja'lvb2000'		
043	C00066518				elektrozawór podwójny 1we-2wy		
045	C00005781				filtr rura doprow.		
046	C00003070				rura doprowadzająca 1,5m		
047	C00064946				wspornik ekeltrozaworu 1		
048	C00087696				okablowanie	n1040276	
056	C00058523				zestaw prowadnica opor. 'als748tx'		
057	C00074163				czytnik programów z symbolami		
057	C00074219				czytnik programów z		
059	C00075941				wspornik modułu 'lb2000'		
060	C00081653				sonda opornika	n1040191	
						n1040229	
060	C00083915				sonda-temperatury ntc elth tl		
062	C00092412				zacisk		
063	C00008612				tube clamp 34,6-36,4		

Notatki

n1040061: Trouble-shooting.

Intervention procedure on 2000 washing machines

1. Reading the error code

The fault on the appliance is signalled via:
1. the continuous rotation of the selector knob
2. the action, for the first 4', of the electrovalve and the drain pump
3. the door becomes unlocked
4. the led flashes:
the number of flashes indicates the fault code; the code should be read as follows:
· each fast flash (2/3 flashes of the led very close together) represents one code value
· the fault code is evaluated by counting the number of flashes occurring at 3/4" intervals from one another
· stop counting when the washing machine waits the equivalent of approximately 8/9" between flashes
· the procedure is repeated by the appliance cyclically

E.g.: F03

(FIGURE NT 00)

2. Autotest

Should the washing machine not be signalling an error, you can check it using a serial key and using a particular autotest cycle, which is to be activated as follows:
1. bring the washing machine to reset position (coloured ball) for at least 5" and wait until the led flashes on reset mode
2. insert the hardware key into the serial outlet
3. position the switch situated on the key in TEST position
4. wait for the door to lock and for the selector to start turning
5. position the switch situated on the key in PC position
the appliance will carry out the following cycle:
· selector moves on up to position 0 (12h if the appliance has a delay, programme 1 if it has no delay)
· loads the wash electrovalve for approx. 10"
· loads the pre-wash electrovalve for approx. 10"
· loads the wash electrovalve and pre-wash electrovalve at the same time until the pressure switch is on full
· heats up to 30° and moves the motor in both directions
· selector moves on for 9 notches
· drains and spins
· the selector knob stops on one of the reset positions
· STOP

The test cycle can be repeated as many times as you wish following the same procedures
The test cycle can be interrupted by positioning the selector knob on one of the reset positions.
3. Intervention in the event of a Fault

In the event of a fault, the procedure to go by is as follows:

F01: Triac Short circuit
Overhaul CNE
Replace Card

F02: Blocked Motor, Short-circuited/Open Tachometry
Overhaul CNE
Overhaul Motor connector
Control CNE Continuity/Motor Connector
Control Motor Windings
Control Tachometry Windings
Replace Card

F03: Open/Short-Circuited NTC Found
Overhaul CNA
Control NTC Wiring
Control CNA/NTC Wiring Continuity
Replace NTC
Replace Card

F04: Overflow and Pressure Switch Empty found at the same time (Pressure Switch stuck on Empty)
Overhaul CN1
Overhaul Pressure Switch Contacts
Control CN1/Pressure Switch Continuity
Replace Pressure Switch
Replace Card

F05: Blocked Pump or Pressure Switch stuck on Empty Found
Overhaul CNF (pump connector)
Overhaul Pump Connector
Control Pump Filter
Control Pump Windings
Change Pump
Replace Card

F06: Selector Error (a part no. cannot be found)
Overhaul CND (selector connector)
Overhaul Selector Connector
Control Selector/CND Continuity
Control Selector Motor
Replace Selector
Replace Card

F07: Resistance Relay Stuck
Overhaul CN1
Overhaul CN1
Overhaul Resistance Connection
Replace Card

Overhaul Resistance Connection
Replace Card

F08: Resistance Missing or Pressure Switch stuck on Full Found
Overhaul CN1
Overhaul Resistance Connection
Overhaul Pressure Switch Connection
Replace Resistance
Replace Pressure Switch
Replace Card

F09: Machine Setup Error Found
Control Microprocessor Version
Ask for EEPROM Spare Part indicating Microprocessor version

F10: Pressure Switch Empty and Full or neither Empty nor Full Pressure Switch Found
Overhaul CN1
Overhaul Pressure Switch Wiring
Control CN1/Pressure Switch Continuity
Replace Pressure Switch
Replace Card

F11: Pump Feedback Missing
Overhaul CN1
Overhaul CNF
Overhaul Pump Connector
Overhaul Pressure Switch Connector
Control Pump Windings
Replace Pump
Replace Card

F12 SPECIFIC FOR LVB2000 INDESIT EVOLUTION / DIALOGIC.
F12: Lack of Display card-Main Card Communication
1. Check the effectiveness of contacts on CNC Connector Card
2. Overhaul 8-way connector on Display card
3. Check continuity of CNC-CN 8 way connector
4. Replace Main Card
5. Replace Display Card

F13: NTC wiring harness disconnected from the dryer system
1. Check the efficiency of the terminals on the CNA connector board
2. Check NTC wiring harness
3. Check the wiring harness continuity of the CNA / NTC connectors
4. Replace NTC
5. Replace terminal board

F14: Dryer connector open or not connected
1. Check the efficiency of the terminals on the CNI connector board
2. Overhaul CN1
3. Overhaul connector connection
4. Replace the board.Merloni Elettrodomestici

F15: Dryer connector is always active
1. Check the efficiency of the terminals on the CNI connector board
2. Overhaul connector connection
3. Overhaul the pressure sensor connection
4. Replace the connector

5. Replace pressure sensor
6. Replace the board

F16: Non-functioning basket block
1. Go over connector card CNC
2. Go over connector basket block
3. Control Continuity of cabling CNC / basket block and basket block supply
4. Replace basket block
5. Replace card

N.B.From Fault F01 to fault F11
These are shown by LEDs in stand by/on in LVB2000 machines Ariston/Indesit.
From fault F01 to fault F12
These are shown in a display located on the instrument panel of LVB2000 ma-chines
Evolution Indesit.
From fault F01 to fault F15
Are those that are indicated according to the version via LED stand by/on or
display positioned on the Wash Dry machine Ariston/Indesit panel.

4. Replacing the card

Should you have to replace the card:
· retrieve the EEPROM from the old card
· reassemble the EEPROM onto the new replacement card (without EEPROM)

In the event, and only in this case:
· an F02 has been detected
· the above-mentioned checks have been carried out and no problems have been detected on the wiring or to the motor
· the card fitted onto the washing machine is a 12 or 20 version (the version is indicated by a label on the module-containing box with SW20 or SW12)

you should:
· fit on a new card (version 32 or above)
· fit on an updated EEPROM to request from the assistance service centre, stating the code (e.g. 80xxxxx0000 or 46xxxxx0000), the serial number and the washing machine model.

n1040066: LB2000 Hardware (Serial hardware key and Pliers)

As of 05.04.2000, the following Spare Parts are available from the Warehouse:

Part no.066055 - Serial hardware key for LVB2000 autotest. It has not to be linked to PC. (substituted with 077454);
Part no. 077454 - Serial hardware key for LVB2000-PC White (substituted with 084566);
Part no. 084566 - Serial hardware key for LB2000/EVOI -PC BIANCA (substituted with 095669 LB2000/EVOI, EVOII - PC).

Part no.066292 - Extractor pliers for integrated circuits.

For instructions on use, please refer to the relative Service Manual.

n1040088: LB2000 Washing machine parasprays at Comunanza and Teverola

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Having received requests for parasprays used on the LB2000 Washing machine ranges, these have been coded.
The part numbers for the new parts are:
Part no.076400 - Paraspray LB 2000 from production at Comunanza;
Part no.076401 - Paraspray LB 2000 from Snella production at Comunanza;
Part no.076402 - Paraspray LB 2000 from production at Teverola.
These parts will be handled upon request only and warehouse stocks are therefore not foreseen.

n1040163: EEPROM excessively sensitive at low temperatures.

The electronic washing machines manufactured at the Comunanza Plant from 06.12.2000 to 15.12.2000, with registration numbers between 01206.0000 and 01215.0001, have been equipped with Electronic components (EEPROM) excessively sensitive to variations in room temperature.
If these machines are installed or used in environments with temperatures below 15° C damage to the EPROM in the electronic card may occur, in this instance the defect presents itself in the following :
The washing machine will not acknowledge the program.
The production preceding and following the above mentioned period is not generate the same problem.
In order to minimize eventual problems a caution notice has been attached on the machine top that encourages the operation of the washing machine when the temperature is higher than 15° C.
The EEPROM will need to be replaced in cases where the machine signals an F03, regarding only this particular production lot (being production from 06.12.2000 to 15.12.2000).

n1040191: Integrated probe on washing resistance.

From the registration no. 10312.0001 on Washing machines produced in the Comunanza Factory Plant, in relation to the present Notice, the probe's housing hole has been eliminated from the tub cover (application of the thermostat tap hole code 020181), the same has been performed directly on the resistance.
The new items interested by the modification are :
Code 081653 - Integrated probe on resistance (for ohmmici values, see enclosed figure);
Code 081837 - Resistance 1700W / 230 V with thermo fusible + adjustable thermostat bulb hole L= 169,5 mm;
Code 081654 - Resistance 1700W / 230 V with thermo fusible + adjustable thermostat bulb hole L = 212,5 mm.
The pre-modification items are not individually interchangeable with the modified ones and as much will continue to be normally handled.
For management requirements, tub with cavity probe/thermostat (until stock depletion) are used and according to necessities, the top cavity thermostat as above, can be used.
In case of tub modificaton(without cavity) on equipment pre-modificated: the new resistance with probe cavity, the new probe should be used and sometimes also the long probe thermostat.
The introduction date of modification especifically for each model, it is visible on the plate of EPROM's description SAT code,

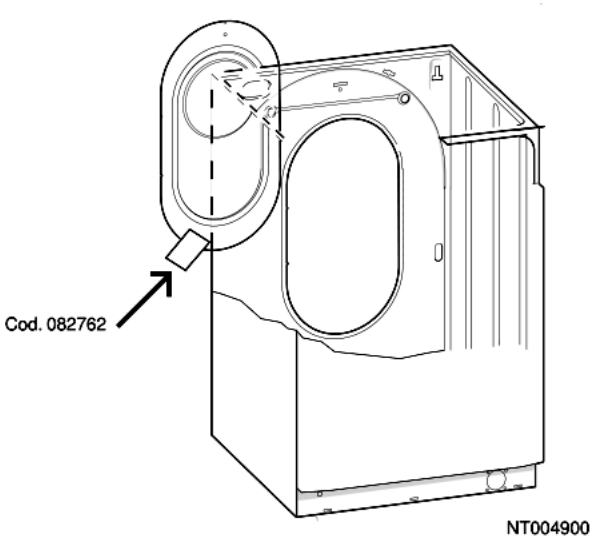
NT004800

T°(°C) ACQUA AGITATA	R(Ω)	
	R.min	R.max
25°C	19600	20400
30°C	15710	16470
60°C	4737	5149
80°C	2362	2622
90°C	1713	1919
100°C	1261	1427

n1040194: Rear bumper panel Snelle GLB 2000.

From the registration no. 10515.0001, on all the Washing Machines in the Ariston and Indesit Snella LB 2000 range, in order to avoid that certain conditions occur such as the unbalancing of the oscillating group the breaking of the belt due to accidental rubbing of the belt on the lower profile of the back opening of the cabinet, an self adhesive bumper panel is applied code SAT 082762.
Therefore, whatever technical intervention is performed on whatever Washing Machine model in the Snella LB 2000 range

preceding the registration no. 10515.0001, it is obligatory to apply the bumper panel as noted in the enclosed figure.



n1040208: New hardware testing plug LB2000 Teverola.

From the registration number 10827.0001 on all washing machines LB2000 with program selector, produced in the factory in Teverola, a new hardware testing plug cod. 084817 is used.
The new plug is not interchangeable with the pre-modified one cod. 064899; so both have to be managed. In case of substitution of the piece of furniture on am equipment, preceding the registration number 10827.0001, it will be necessary to put on the suitable plug.
This modification of the registration number 10820.0001 is extended to all washing machines and wash-driers with a programs' selector produced in the factory in Comunanza.

n1040211: Serial cable to connect the hardware key with the PC.

To connect the hardware key: LB2000 with the personal computer,you must use
a serial cable, pin to pin 9 pin F/F, to garantee the availability, it was
decided to manage it as a spare part.

The SAT code of the cable (length 2m) is 084943.

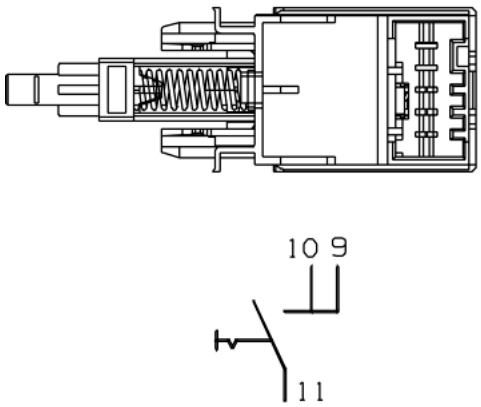
n1040212: New switch

From the registration no. 10507.0001, on all Washing machines produced in the Teverola production and from 10402.0001 on Comunanzaplant a new switch NA code SAT 075445 has been used in place of the switch NA code SAT 063971.

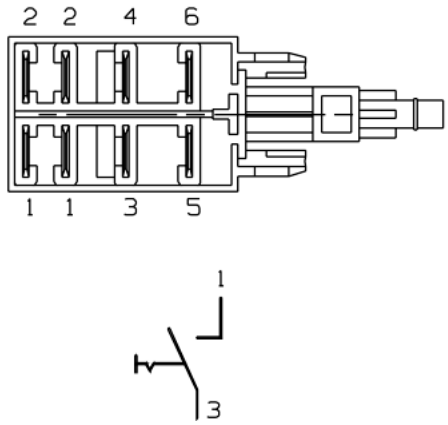
The new switch differs to the pre-modification switch, which will continue to be normally handled for the Faston type of connections (see enclosed illustration NT006300).

NT006300

Cod. 075445



Cod. 063971



n1040229: Items with IDC connectors.

From November 2001, in order to improve electrical connections on models produced in Teverola and Comunanza plants, electrical components supplied with IDC connectors have been applied.

New particulars are:
Code 083916 = PROGRAMME SELECT ELBI 1665 RAST.2 8 POS.
Code 085195 = POTENTIOMETER 8 POS. IDC;
Code 083915 = TEMPERATURE SENSOR NTC ELTH;
Code 087823 = CONDUCIBILITY CONTROL CARD IDC;
Code 085194 = DOOR INTERLOCK IDC;
Code 080662 = PUSH BUTTON SWITCH NA ON OFF;
Code 088394 = PUSH BUTTON SWITCH S.CM NA IDC;
Code 086660 = PRESSURE SENSOR 1LEVEL 93 - 68 + ANTI-SPILL;
Code 088393 = PRESSURE SENSOR 1 LEVEL 90 - 65 + ANTISPILL;

Code 087187 = PRESSURE SENSOR 1 LEVELS + ANTI-SPILL;
Code 085193 = PRESSURE SENSOR 1 LEVELS + ANTI-SPILL;
Code 084763 = RED WARNING LIGHT 12 V INDESIT;
Code 086663 = RED WARNING LIGHT 12 V RAST2 ARISTON
Code 087188 = HEATING ELEM.TERMAL CUT-OUT 1700W/230V L= 169,5 mm ;
Code 086661 = HEATING ELEMENT FOR PROBE 1700W 230V L= 212.5 mm;
Code 089416 = MODULE (LESS EEPROM) WM-WD > 1200 RPM.IDC ;
Code 089074 = MODULE (LESS EEPROM) SW 2.22 YELLOW >1200 IDC;
Code 089404 = MODULE (LESS EEPROM) IDC EW-AR-IN<1200.
Code 084838 = MODULE (LESS EEPROM) MODULE UNIV. STRIP SW 220 IDC.

Wires with IDC connectors can be found directly on spare parts list of models to be repared.

This change has not affected EEPROM which remain the same.

To find the right particular to use:

1 – Find the modified particular into spare parts list of model of interest

2 – Check list of models herebelow given and compare with their serial no.

Models related to Comunanza and Teverola plants in alphabetical order.
Models of Communanza factory. by
A1124UK (23572) Matr. 11209.0001;
A1234UK (22573) Matr. 11217.0001;
A1435SUK (23575) Matr.20502.0001;
A1435UK (23574) Matr.20502.0001;
A1535UK (28069) Matr.20502.0001;
A1635UK (27051) Matr.20502.0001;
AA1000BFR (25700) Matr.11209.0001;
AAX106LFR (25698) Matr. 20121.0001;
AAX116LFR (25591) Matr.20121.0001;
AAX126LFR (25699) Matr. 20121.0001;
AAX149LFR (26286) Matr.20502.0001;
AB104XTK (22504) Matr. 11217.0001;
AB108XEO (26389) Matr.11209.0001;
AB108XIT (22443) Matr. 11203.0001;
AB63XGR (24894) Matr. 11217.0001;
AB65XEO (24492) Matr. 11209.0001;
AB66XIT (26972) Matr. 20121.0001;
AB84XTK (22504) Matr. 11217.0001;
AB88DAG (26561) Matr.20527.0001;
AB88DEX (24898) Matr.20527.0001;
AB88XEO (26388) Matr. 11217.0001;
AB88XEX (23861) Matr. 11217.0001;
AB88XIT (22444) Matr. 11209.0001;
AC106BFR (25817) Matr.20527.0001;
AC120LIT (26836) Matr.20527.0001;
AC128LFR (25818) Matr.20527.0001;
AC80LIT (26835) Matr.20527.0001;
AC96BFR (25816) Matr.20527.0001;
AD1000EX (27764) Matr. 20610.001;
AD1200IT (26694) Matr. 20610.001;
AD1200TK (27199) Matr. 20610.001;
AD1600FR (27157) Matr. 20610.001;
AD1600IT (26834) Matr. 20610.001;
AD1600ITPXU (27163) Matr. 20610.001;

AL107XFR (23684) Matr. 20121.0001;
AL108DAG (24900) Matr.20527.0001 ;
AL108DEX (24901) Matr.20527.0001;
AL108DK60 HZ (24905) Matr.20527.0001
AL108XBE (23648) Matr. 11203.0001;
AL108XSTK (22698) Matr.20121.0001;
AL108XTK (22506) Matr.20121.0001;
AL109SLFR (22495) Matr.20121.0001;
AL109XAUS (26024) Matr. 11217.0001;
AL109XEU (22514) Matr. 11203.0001;
AL109XEX (24734) Matr. 11203.0001;
AL109XIT (22360) Matr. 20121.0001;
AL109XSK (25855) Matr. 11203.0001;
AL118DTK (24902) Matr.20527.0001;
AL128DAUS (24904) Matr.20527.0001;
AL128DEX (24903) Matr.20527.0001;
AL128DSAUS (25742) Matr.20527.0001;
AL128XBE (23656) Matr. 20121.0001;
AL129SLBE (23990) Matr.20121.0001;
AL129XAUS (23864) Matr. 11217.0001;
AL129XEU (22515) Matr. 11202.0001;
AL129XSK (25856) Matr. 11202.0001;
AL129XTK (22507) Matr.20121.0001;
AL12SUK (24363) Matr. 11209.0001;
AL12UK (23576) Matr. 11209.0001;
AL149XEX (22516) Matr.20502.0001;
AL149XSK (25857) Matr.20502.0001;
AL14UK (23577) Matr.20502.0001;
AL169XAUS (26458) Matr.20502.0001;
AL169XEU (24897) Matr.20502.0001;
AL67HCGR (23885) Matr.11210.0001;
AL68XEX (23863) Matr. 11211.0001;
AL68XIT (22363) Matr. 11126.0001;
AL68XPT (22485) Matr. 11217.0001;
AL68XSPT (22977) Matr. 11217.0001;
AL88DEX (24899) Matr.20527.0001;
AL88XEU (22512) Matr. 11204.0001;
AL88XPT (22482) Matr. 20121.0001;
AL88XSPT (22483) Matr.20121.0001;
AL89XIT (22362) Matr. 20121.0001;
AL89XSEX (24735) Matr. 11203.0001;
AL89XSIT (22445) Matr. 20121.0001;
AL98XSPT (27630) Matr.20121.0001;
ALD10UK (26092) Matr.20527.0001;
ALD12SUK (26094) Matr.20527.0001;
ALD12UK(26093) Matr.20527.0001;
ALS104XFR (22501) Matr. 20114.0001;
ALS109XEO (26392) Matr. 11217.0001;
ALS109XEU (22520) Matr. 11219.0001;
ALS109XIT (22470) Matr. 20114.0001;
ALS129XEU (22521) Matr. 20114.0001;
ALS68XIT (22473) Matr. 11217.0001;
ALS88XEO (26391) Matr. 20108.0001;
ALS88XEU (22519) Matr. 20108.0001;
ALS89XIT (22472) Matr. 20114.0001;
ALS89XSIT (22471) Matr. 20114.0001;
AWD10UK (26095) Matr.20527.0001;

AWD12SUK (26097) Matr.20527.0001;
AWD12UK (26096) Matr.20527.0001;
CDE12X (27226) Matr. 20610.001;
CDE12XUK (27227) Matr. 20610.001;
LBE12X (26961) Matr. 20610.001;
LBE12XUK (27155) Matr. 20610.001;
LBE6X (26968) Matr. 20610.001;
LBE8X (26969) Matr. 20722.0001;
SGE12XUK (27241) Matr. 20610.001;
W104TXSBE (25827) Matr. 20128.0001;
W104TXSTK (24746) Matr. 20121.0001;
W104TXTK (23411) Matr. 20121.000;1
W105TXEX (234403) Matr. 20128.0001;
W105XDE (24835) Matr. 20114.0001;
W106XDE (24836) Matr. 20114.0001;
W108XIT (24820) Matr. 20128.0001;
W108XSP (23405) Matr. 20128.0001;
W1215XSDE (24839) Matr. 20114.0001;
W123SUK (23413) Matr. 20121.0001;
W123UK (23369) Matr. 20121.0001;
W123XNL (23416) Matr. 20121.0001;
W124XDE (24837) Matr. 20121.0001;
W124XNL (23418) Matr. 20114.0001;
W125TXEX (23378) Matr. 20128.0001;
W125XDE (24838) Matr. 20114.0001;
W125XSDE (24839) Matr. 20114.0001;
W125XFR (24435) Matr. 20128.0001;
W126XDE (24840) Matr. 20114.0001;
W128XSP (24428) Matr. 20128.0001;
W133UK (24026) Matr. 20121.0001;
W133SUK (24518) Matr. 20121.0001;
W143SUK (27059) Matr.20502.0001;
W143UK (27530) Matr.20502.0001;
W143XNL (23170) Matr.20502.0001;
W144XDE (24841) Matr.20520.0001;
W144XNL (23419) Matr.20502.0001;
W144XSNL (24743) Matr.20502.0001;
W145TXEX (23379) Matr.20521.0001;
W145XDE (24842) Matr.20520.0001;
W146XDE (23843) Matr.20520.0001;
W146XSDE (26461) Matr.20520.0001;
W165TXEX (24796) Matr.20502.0001;
W165XNL (24764) Matr.20502.0001;
W166XDE (26464) Matr.20520.0001;
W682XSIT (24813) Matr. 20114.0001;
W683XGIT 24812) Matr. 20114.0001;
W68XIT (24408) Matr. 20114.0001;
W68XSIT (24409) Matr. 20114.0001;
W842XSIT (24818) Matr. 20128.0001;
W843XGIT (24820) Matr. 20128.0001;
W84TXEX (23401) Matr. 20114.0001;
W84TXTK (23410) Matr. 20121.0001;
W84XSP (23409) Matr. 20114.0001;
W84XSP (24469) Matr. 20114.0001;
W857XSPT (26661) Matr. 20128.0001;
W857XSPT (26661) Matr. 20128.0001;
W88XIT (23395) Matr. 20128.0001;

WA10XIT (26883) Matr. 20128.0001;
WA6XIT (26881) Matr. 20114.0001;
WA8XIT (26882) Matr. 20128.0001;
WA8XSIT (26919) Matr. 20128.0001;
WAS6XIT (27052) Matr. 20204.0001;
WAS8XIT (27053) Matr. 20205.0001;
WD104TEX (24908) Matr. 20603.001;
WD105TEX (24909) Matr. 20603.001;
WD105TEX220-60 (27603) Matr. 20603.001;
WD106FR (25691) Matr. 20603.001;
WD10UK (25056) Matr. 20603.001;
WD118SP (26335) Matr. 20603.001;
WD11UK (25058) Matr. 20604.001;
WD125TEX (24910) Matr. 20604.001;
WD125TSEX (27152) Matr. 20604.001;
WD12SUK (25538) Matr. 20604.001;
WD12UK (25057) Matr. 20604.001;
WD12XUK (27233) Matr. 20610.001;
WD84EX (24906) Matr. 20603.001;
WD84TEX (24907) Matr. 20603.001;
WDE12X (27232) Matr. 20610.001;
WE105XR (26953) Matr. 20603.0001;
WE10UK (24459) Matr. 20603.0001;
WE11UK (24460) Matr. 20603.0001;
WE125XEX (24789) Matr. 20603.0001;
WE12SDE (27149) Matr. 20610.001;
WE12SUK (24462) Matr. 20603.0001;
WE12SUK (27154) Matr. 20610.001;
WE12UK (24461) Matr. 20603.0001;
WE12XNL (24762) Matr. 20603.0001;
WE13UK (24463) Matr. 20603.0001;
WE145XEX (24792) Matr. 20610.001;
WE14DE (27080) Matr. 20610.001;
WE14SDE (27150) Matr. 20610.001;
WE14SUK (27153) Matr. 20610.001;
WE14UK (24464) Matr. 20610.001;
WE14XNL (24763) Matr. 20610.001;
WE14XSNL(27752) Matr. 20610.001;
WE16DE (27151) Matr. 20610.001;
WE16UK (25162) Matr. 20610.001;
WE16XNL (27765) Matr. 20610.001;
WE8XR (26952) Matr. 20603.0001;
WES9XR (26892) Matr. 20603.001;
WH96TXE (25376) Matr. 20128.0001;
WS105TXEX (23356) Matr. 20205.0001;
WS682XSIT (24826) Matr. 20204.0001;
WS683XGIT (24822) Matr. 20204.0001;
WS84TXEX (23355) Matr. 20204.0001;
WS88XIT (23349) Matr. 20205.0001;

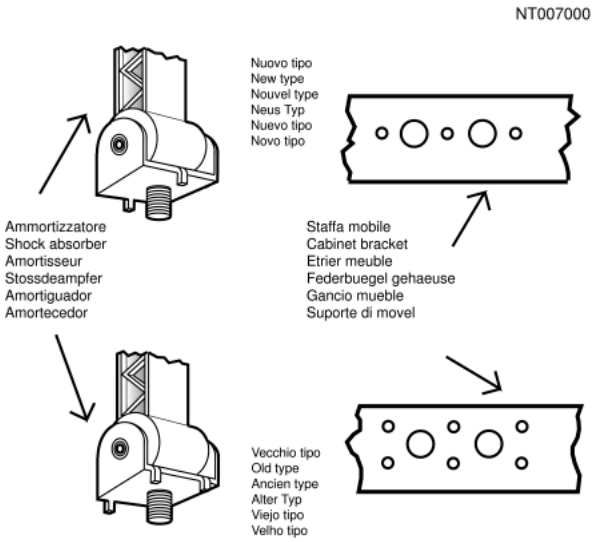
Models of Teverola factory.
AB103TK (27113) Matr. 20408.0001
AB104IT (27913) Matr. 20408.0001;
AB107PT (27094) Matr. 20408.0001;
AB63EX (23909) Matr. 20408.0001;
AB83TK (22503) Matr. 20408.0001;
AB84IT (27914) Matr. 20408.0001;

AB84PT (22484) Matr. 20408.0001;
AB95AUS (23879) Matr. 20408.0001;
AB95EU (23781) Matr. 20408.0001;
AL102PFR (27299) Matr. 20408.0001;
AL109K (23910) Matr. 20408.0001;
AL10UK (23590) Matr. 20408.0001;
AL65PT (27093) Matr. 20408.0001;
LNA855FR (27595) Matr. 20325.0001;
W103NL (24600) Matr. 20314.0001;
W103TTK (23337) Matr. 20408.0001;
W103UK (23334) Matr. 20408.0001;
W104DE (24834) Matr. 20408.0001;
W104FR (23340) Matr. 20408.0001;
W104NL (23386) Matr. 20408.0001;
W104SP (24415) Matr. 20325.0001;
W104TBE (25474) Matr. 20408.0001;
W104TEX (23332) Matr. 20408.0001;
W105FR (27700) Matr. 20408.0001;
W113UK (23335) Matr. 20408.0001;
W63TAUS (25885) Matr. 20408.0001;
W63TEX (24768) Matr. 20408.0001;
W73FR (23329) Matr. 20408.0001;
W83DE (24833) Matr. 20408.0001;
W83NL (24599) Matr. 20313.0001;
W83SP (23317) Matr. 20312.0001;
W83TAUS (25886) Matr. 20408.0001;
W83TEX (23310) Matr. 20318.0001;
W83TK (23320) Matr. 20408.0001;
W83TTK) (23321) Matr. 20408.0001;
W83UK (23302) Matr. 20408.0001;
W85FR (27699) Matr. 20408.0001;
W93TEX (23308) Matr. 20408.0001;
W93UK (23330) Matr. 20408.0001;
W9521E (25379) Matr. 20408.0001;
WA10IT (26880) Matr. 20408.0001;
WA10PT (27641) Matr. 20408.0001;
WA6IT (26878) Matr. 20408.0001;
WA6PT (27639) Matr. 20408.0001;
WA8IT (26879) Matr. 20408.0001;
WA8PT (27640) Matr. 20408.0001;
WP100EX (27761) Matr. 20408.0001;
WP67EX (27757) Matr. 20402.0001.

n1040230: Modified shock absorber bracket - Comunanza plant

From the registration no. 11107.0001, the washing machines and Washer-Dryers produced in the Comunanza factory Plant, have used modified shock absorbers with the bracket that fixes onto the cabinet.
The codes for the new shock absorbers are:
Code 086372 - Shock absorber 120 N (11105);
Code 086515 - Shock absorber 80 N (11105);
The modification also involved the cabinets in the fixing area that for the shock absorbers represent a different type of slotting

(see enclosed figure).
To avoid the proliferation of the codes, the modified cabinets are handled with the same SAT code as the pre-modification, when replacing the cabinet you will need to check the registration number of the appliance.
In order to perform a proper task the intervention of the cabinet replacement it is recommended, that at least in the initial phase, to keep both the combination of shock absorbers in stock. The shock absorbers code 066184 and 064503 will continue to be normally handled.



n1040242: Power card with welded eeprom.

From serial number 20304.0001, IDC power card with welded eeprom is used to ensure the perfect connection of all parts, in the Comunanza, Teverola and Brembate factories.
To replace the module with welded eeprom, it will be necessary to use the eeprom indicated in the SAT document of the model concerned.
To replace the module on a unit with welded eeprom both the SAT module and the eeprom are required, because the latter cannot be reused.

n1040246: Button switch NO

From serial number 20302.0001, the button switch NO code 088394 is used instead of the premodified switch NO+NO code 075445 (see attached illustration) and the button switch SE-NO code 063971 is used instead of the premodified switch SE-NO code 058465 (see attached illustration) on washing machine AL68XPT .
Both switches are regularly managed, therefore in case of repair the serial number of the unit must be taken into consideration.
This modification also regards the wiring code 088448 which as with all the LB 2000 models, is managed only by request, i.e. without stock, in order to always manage the interchangeable one with the last modification.
Due to the simplicity of the modification, the images of the wiring diagrams used remain the same as the IDC wiring diagrams already available on the WEB.
The modification will be also extended to other models which from time to time will be listed below.

COMUNANZA (Codes 063971 e 08394)

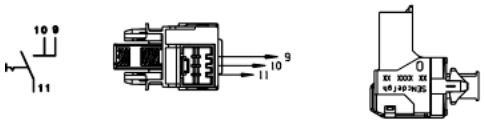
A1124UK (23572) Matr. 20318.0001;
A1234UK (23573) Matr. 20318.0001;
A1324UK (28068) Matr. 20318.0001;
AA1000BFR (25700) Matr. 20318.0001;
AAX106LFR (25698) Matr. 20318.0001;
AAX116LFR (25591) Matr. 20318.0001;
AAX126LFR (25699) Matr. 20318.0001;
AB104XTK (22505) Matr. 20318.0001;
AB108XEO (26389) Matr. 20318.0001;
AB108XIT (22443) Matr. 20318.0001;
AB63XGR (24894) Matr. 20318.0001;
AB65XEO (24492) Matr. 20318.0001;
AB67XIT (27896) Matr. 20318.0001;
AB84XTK (22504) Matr. 20318.0001;
AB87XIT (27897) Matr. 20318.0001;
AB88XEX (23681) Matr. 20318.0001;
AB88XIT (22444) Matr. 20318.0001;
ABS66XIT (28070) Matr. 20311.0001;
AL107FR (23684) Matr. 20318.0001;
AL108XBE (23648) Matr. 20318.0001;
AL108XSTK (22698) Matr. 20318.0001;
AL108XTK (22506) Matr. 20318.0001;
AL109SLFR (22495) Matr. 20318.0001;
AL109XAUS (26024) Matr.20318.0001;
AL109XEU (22514) Matr. 20318.0001;
AL109XIT (22360) Matr. 20318.0001;
AL109XSK (25855) Matr. 20318.0001;
AL128XBE (23656) Matr. 20318.0001;
AL129SLBE (23990) Matr. 20318.0001;
AL129XAUS (23864) Matr. 20318.0001;
AL129XEU (22515) Matr. 20318.0001;
AL129XEU (22515) Matr. 20318.0001;
AL129XSK (25856) Matr. 20318.0001;
AL129XTK (22507) Matr. 20318.0001;
AL12SUK (24363) Matr. 20318.0001;
AL12UK (23576) Matr. 20318.0001;
AL67XHCGR (23885) Matr. 20318.0001;
AL68X (22363) Matr. 20318.0001;
AL68X (22363) Matr. 20318.0001;
AL68XEX (23863) Matr. 20318.0001;
AL68XSPT (22977) Matr. 20318.0001;
AL68XSPT (22977) Matr. 20318.0001;
AL78XPT (27627) Matr. 20318.0001;
AL78XSPT (27628) Matr. 20318.0001;
AL88XEU (22512) Matr. 20318.0001;
AL88XPT (22482) Matr 20318.0001;
AL88XSPT (22483) Matr. 20318.0001;
AL89X (22362) Matr. 20318.0001;
AL89XSIT (22445) Matr. 20318.0001;
AL98XPT (27629) Matr. 20318.0001;
AL98XSPT (27630) Matr. 20318.0001;
ALS104XFR (22501) Matr. 20311.0001;
ALS109XEU (22520) Matr. 20311.0001;
ALS109XIT (22470) Matr. 20311.0001;
ALS109XIT (22470) Matr. 20311.0001;
ALS129XEU (22521) Matr. 20311.0001;
ALS68XIT (22473) Matr. 20311.0001;

ALS869XIT (24887) Matr. 20311.0001;
ALS88XEO (26391) Matr. 20311.0001;
ALS88XEU (22519) Matr. 20311.0001;
ALS89XIT (22472) Matr. 20311.0001;
ALS89XIT (22472) Matr. 20311.0001;
ALS89XSIT (22471) Matr. 20311.0001;
L687XIT (24890) Matr. 20318.0001;
L687XIT (24890) Matr. 20318.0001;
LE1069XIT (27895) Matr. 20318.0001;
LE869XIT (24884) Matr. 20318.0001;
LES669XIT (24886) Matr. 20311.0001;
W104TKSTK (24746) Matr. 20318.0001;
W104TXTK (23411) Matr. 20318.0001;
W105TXEX (23403) Matr. 20318.0001;
W105XDE (24835) Matr. 20318.0001;
W106XDE (28089) Matr. 20318.0001;
W108XIT (23402) Matr. 20318.0001;
W108XSP (23408) Matr. 20318.0001;
W123SUK (23413) Matr. 20318.0001;
W123UK (23369) Matr. 20318.0001;
W123XNL (23416) Matr. 20318.0001;
W124XDE (24837) Matr. 20318.0001;
W124XNL (23418) Matr. 20318.0001;
W125TXCH (28194) Matr. 20318.0001;
W125TXEX (23378) Matr. 20318.0001;
W125XDE (24838) Matr. 20318.0001;
W125XFR (24435) Matr. 20318.0001;
W125XSDE (24839) Matr. 20318.0001;
W126XDE (24840) Matr. 20318.0001;
W128XFR (27701) Matr. 20318.0001;
W128XSP (24428) Matr. 20318.0001;
W682XSIT (24813) Matr. 20318.0001;
W683XGIT (24812) Matr. 20318.0001;
W68XIT (24408) Matr. 20318.0001;
W68XSIT (24409) Matr. 20318.0001;
W842XSIT (24818) Matr. 20318.0001;
W843XGIT (24820) Matr. 20318.0001;
W84TXEX (23401) Matr. 20318.0001;
W84TXTK (23410) Matr. 20318.0001;
W84XSP (23409) Matr. 20318.0001;
W84XSP (24469) Matr. 20318.0001;
W857XSPT (26661) Matr. 20318.0001.
W88XIT (23395) Matr. 20318.0001;
WA10XIT (26883) Matr. 20318.0001;
WA10XIT (26883) Matr. 20318.0001;
WA6XIT (26881) Matr. 20318.0001;
WA8XIT (26882) Matr. 20318.0001;
WA8XSIT (26919) Matr. 20318.0001;
WAS6XIT (27052) Matr. 20311.0001;
WAS8XIT (27053) Matr. 20311.0001;
WS105TXEX (23356) Matr. 20311.0001;
WS682XSIT (24826) Matr. 20311.0001;
WS683XGIT (24822) Matr. 20311.0001;
WS68XIT (24594) Matr. 20311.0001;
WS84TXEX (23355) Matr. 20311.0001;
WS88XIT (23349) Matr. 20311.0001;

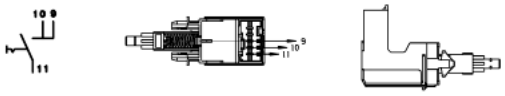
TEVEROLA (Code 063971)
AB40AG (26350) Matr. 20304.0001;
AB40EX (24733) Matr. 20304.0001;
AB40IT (22468) Matr. 20304.0001;
AB43AG (24364) Matr. 20304.0001;
AB43EX50-60HZ (23907) Matr. 20304.0001;
AB43IT (22467) Matr. 20304.0001;
AB43PT (22489) Matr. 20304.0001;
AB43SP (23899) Matr. 20304.0001;
AB52PT (27554) Matr. 20304.0001;
AB53AG (27088) Matr. 20304.0001;
AB53EO (23780) Matr. 20304.0001;
AB53EX50-60HZ (23908) Matr. 20304.0001;
AB53IT (22460) Matr. 20304.0001;
AB56FR (22740) Matr. 20304.0001;
AB60IT (26971) Matr. 20304.0001;
AB63IT (22455) Matr. 20304.0001;
AB64AG (24365) Matr. 20304.0001;
AB64AG (24365) Matr. 20304.0001;
AB64PT (22486) Matr. 20304.0001;
AB66FR (22490) Matr. 20304.0001;
BE563IT (24882) Matr. 20304.0001;
W41IT (27758) Matr. 20304.0001;
W432SIT (24806) Matr. 20304.0001;
W432SIT (24806) Matr. 20304.0001;
W435PT (23319) Matr. 20304.0001;
W43FR (23312) Matr. 20304.0001;
W43IT (23299) Matr. 20304.0001;
W43IT (23299) Matr. 20304.0001;
W43SP (27506) Matr. 20304.0001;
W43SP (27506) Matr. 20304.0001;
W43TAG (23323) Matr. 20304.0001;
W43TAG (23323) Matr. 20304.0001;
W43TEX (23306) Matr. 20304.0001;
W43TEX (23306) Matr. 20304.0001;
W44IT (23294) Matr. 20304.0001;
W44XIT (25547) Matr. 20304.0001;
W4521E (25377) Matr. 20304.0001;
W4521E (25377) Matr. 20304.0001;
W535PT (23385) Matr. 20304.0001;
W53FR (25471) Matr. 20304.0001;
W53IT (23300) Matr. 20304.0001;
W53SP (23338) Matr. 20304.0001;
W53TEX (24767) Matr. 20304.0001;
W53TEX (24767) Matr. 20304.0001;
W543GIT (25688) Matr. 20304.0001;
W630FR (24613) Matr. 20304.0001;
W634PT (24627) Matr. 20304.0001;
W63FR (23341) Matr. 20304.0001;
W63IT (23295) Matr. 20304.0001;
W63SP (23316) Matr. 20304.0001;
W63TEX (23305) Matr. 20304.0001;
W63XIT (25544) Matr. 20304.0001;
W642TXEX (25548) Matr. 20304.0001;
W64IT (24413) Matr. 20304.0001;
W6521E (25378) Matr. 20304.0001;
WA6IT (26878) Matr. 20318.0001;

WA8IT (26879) Matr. 20304.0001;
WP42IT (27759) Matr. 20304.0001;
WP42IT (27759) Matr. 20304.0001;
WP62EX (27760) Matr. 20304.0001;

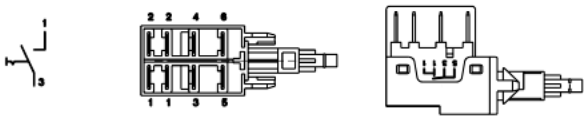
Cod. 088394



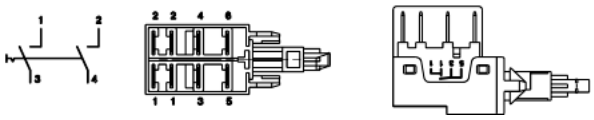
Cod. 075445



Cod. 063971



Cod. 058465

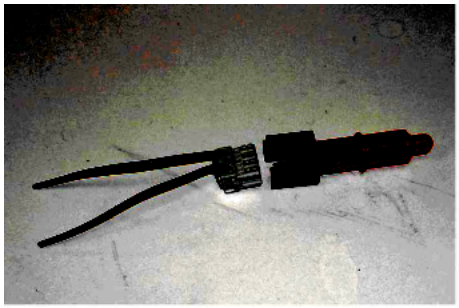


n1040255: Elimination of post-luminescence.

Elimination of post-luminescence at end of cycle on LB2000 ARISTON / INDESIT washing machines equipped with IDC wiring.
In case of post-luminescence at the end of cycle in the Ariston / Indesit LB 2000 washing machines, the following procedure must be carried out during the intervention phase:
1) Cut approx. 10 cm of the lamp connector wires on the washing machine wiring.
2) Connect the two wires of the specific IDC connector code 089026 (see attached illustration) to the washing machine wiring and check for perfect insulation after finishing taping;
3) Connect the new lamp code 089024 for Indesit or code 089025 for Ariston and refit it on the panel.

n1040276: Power supply cable + integrally moulded filter.

All appliances produced in the Comunanza (from serial no. 21008.0001), Teverola (from serial no. 21111.0001) and Brembate (from serial no. 21119.0001) factories have been equipped with power supply cables with integrally moulded filter (see fig.1 - 1A and 1B) and new units having a specific opening at the back for fixing the new cables (see fig. 1 - 1C).
The new units, together with the new cables, can be used in place of the premodification ones, by connecting the wiring to the



cable, as shown in figure 1 - 1D.
The codes of the new units and of those replaced (ESI - table n1040276fig02), which will be managed until stocks run out, are given below.

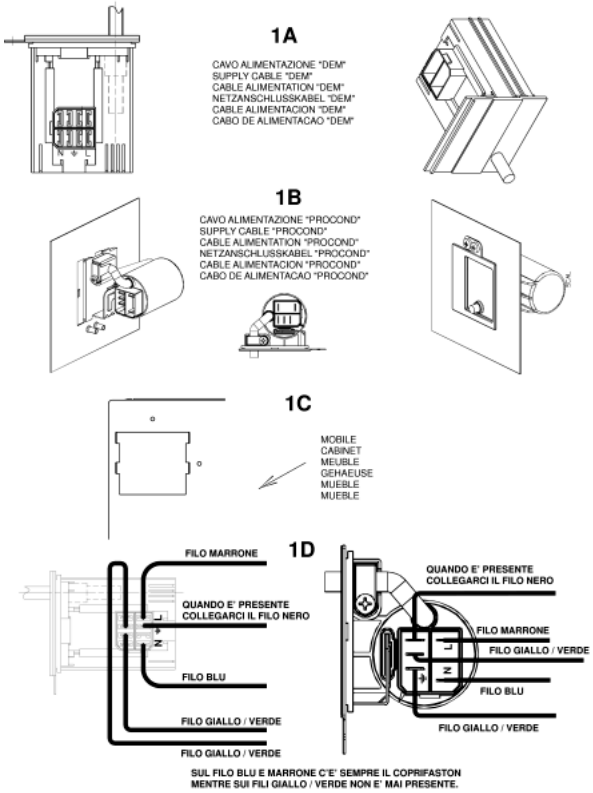
The new power supply cables are:
Code 091632 - Power supply cable 3x1 schuko 1.5m+capacitance filter;
Code 091633 - Power supply cable 3x1 schuko 1.5m+inductive filter;
Code 091634 - Power supply cable UK 3x1 l= 1950mm + inductive filter;
Code 091635 - Power supply cable UK 3x1 l=1950mm+capacitance filter;
Code 091636 - Power supply cable l=2.55m AUS+inductive filter;
Code 091641 - Power supply cable l=2550mm AG +capacitance filter;
Code 091642 - Power supply cable 1.85mt SHUKO no inductive filter;
Code 091643 - Power supply cable 3x1 (CH) 1.5m+inductive filter;
Code 091645 - Power supply cable 3450mm SOUTH AF.+capacitance filter;
Code 091690 - Power supply cable shuko l2.55m KOREA+inductive filter;
Code 091689 - Power Supply cable l=2550mm AG+inductive filter.

IMPORTANT: the fixing / continuity screw is a specific self-scraping screw (code 092348) that ensures earth continuity between the filter and the unit. The same screw must be refitted in order to guarantee machine conformity.

The premodification wirings, are also managed for modified products by making the connection to the terminal block of the new cable as shown in fig. 1 - 1D.
The wiring diagrams given in the Documentation remain unchanged.

DESCRIZIONE MOBILI	STABILIMENTO	CODICE SAT MOBILE V.T.	CODICE SAT MOBILE N.T.
MOBILE B.27 'AB40-STAB.46'	TEVEROLA	65974	**90584**
MOBILE BIANCO 'W113(UK)'	TEVEROLA	75417	**90583**
MOBILE BIANCO 'LVB2000'	COMUNANZA	64500	**90582**
MOBILE BIANCO 'ALS-ABS LVB2000'	COMUNANZA	74146	**90581**
MOBILE SILVER 'LVB2000'	COMUNANZA	74184	**90580**
MOBILE SILVER ALS'LVB2000	COMUNANZA	74629	**90579**
MOBILE BIANCO W133(UK)	COMUNANZA	75315	**90578**
MOBILE BIANCO AL148FR'	COMUNANZA	76629	**90577**
MOBILE BIANCO WS63XIT)'	COMUNANZA	76744	**90576**
MOBILE SILVER FIAT 647'W68XSIT'	COMUNANZA	77022	**90575**
MOBILE BIANCO DIALOGIC-2001	COMUNANZA	84310	**90574**
MOBILE BIANCO LBE8X	COMUNANZA	84808	**90573**
MOBILE BIANCO27 INDESIT	BREMBATE	84713	**91748**
MOBILE ARISTON BIANCO27 6KG	BREMBATE	89483	**91742**
MOBILE BIANCO27 6KG '535'	BREMBATE	83287	**91749**
MOBILE BIANCO27 5KG	BREMBATE	81696	**91752**
MOBILE ARISTON BIANCO27 SLIM	BREMBATE	89649	**91754**
MOBILE INDESIT BIANCO27	BREMBATE	89963	**91756**
MOBILE BIANCO27 6KG INDESIT	BREMBATE	91036	**91758**

FIG. 1



n1040282: New drainage OKO system.

From serial number 21219.0001, the new "OKO" drainage system has been introduced on the washing machines produced in the Comunanza factory.
The last two numbers of the Industrial Code (located on the rating plate) of the models relevant to this note will be 30 (e.g. 80233560130 - see Appendix A)

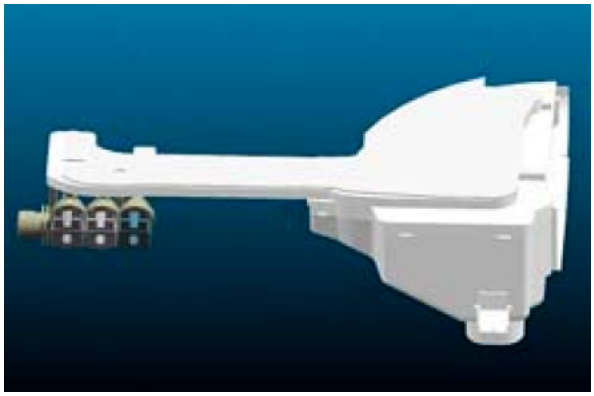
N.B. The industrial code will not change on the models with induction motor (see following list).

MODEL	INDUSTRIAL CODE
ABS53XIT	80224800000
AB54XPT	80224870100
AB63XEX	80225100100
ABS63XEU	80225180100
WS44XIT	80233440100
WS431TXEX	80233470100
WS642TXEX	80233540100
W63XSP	80233890000
AB53XEU	80238820000
AB65XEU	80238830000
AL 64XSP	80239020100
WS43XIT	80244510000
WS53XIT	80244520000
WH66TXE	80253750100
ABS63XEO	80263900000

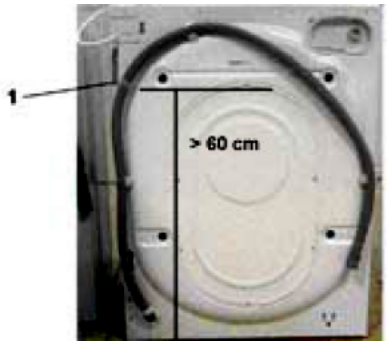
The new items are:

- EEPROM (the OKO system requires a new setting of load timing parameters). THE NEW EEPROMS REPLACE ALL THE ONES CODED PREVIOUSLY.
- BOWL (hopper tube hole shifted forwards);
- DETERGENT LOADING TUBE (see fig. 1);
- PRESSURE SWITCH (changed levels);
- OKO PUMP BOWL BLOWER + BALL (see fig. 2A, 2B and 2C);
- CONDUCTIVITY SENSOR (if provided, it is shorter than the premodification item);
- DRAIN PUMP (without detergent collecting tube connection);
- HOPPER (shifted in front of detergent loading tube connection). Fig. 3A post-modification. Fig. 3B premodification);
- AIR TRAP (different shape);
- PRESSURE SWITCH TUBE (different length);
- DRAIN TUBE STOP (specific);

In particular, the OKO system consists of a spherical plastic component inserted in the tube that connects the bowl to the drain pump (see fig.2 A).
At the beginning of each wash cycle the washing machine fills water for 10 seconds and activates the drain pump for 2 seconds. In this way, the water level in the bowl is different from that in the drain tube; this difference increases the thrust of the ball upwards, closing the bowl-pump connection tube hermetically (see fig. 2D).
This system has the double advantage of:
1) separating the wash water and the water in the drain hose, thus saving energy during the heating phase;
2) and ensuring optimal use of all the detergent.
With the introduction of this new component, the detergent collecting tube is no longer required and the pump has one hole only to convey water from the tank.
For the correct operation of the OKO system, it is important that the drain hose of the washing machine remains fixed to the back of the unit with a plastic clamp (to this end, the clamp withstands a 25 kg load; see reference 1 in fig. 4); otherwise, the drain hose must absolutely reach the height of the clamp. (minimum 60 cm.)



n1040286: Shock absorbers with 8.15 mm fixing hole.



From serial number 30127.0001, for appliances produced in the Comunanza factory, the shock absorbers will be fixed to the tank unit cradle using: the 8 mm diameter screw code 093750 in place of the 10 mm screw code 030446, and related locking nut code 030443 in place of code 030680.
The items affected by this modification are:
Code 093848 - Tank unit cradle 46 lt ;
Code 093878 - Tank unit cradle 40 lt.
Code 093884 - Shock absorber 80 N
Code 093885 - Shock absorber 120 N

The premodified shock absorbers code 086515 and 086372 will continue to be used, whereas cradles code 064518 and 066074 will be used until stocks run out, after which they will be replaced with the new items after widening the shock absorber fixing holes to a diameter of 11 mm.

n1040289: OKO tube on Slim range models with induction motor.

From serial number 30212.0001, a shorter OKO pump bowl tube SAT code 094312 is being used on the SLIM range models with induction motor in order to improve the drain. The new tube replaces SAT code 092174 used on all other models produced in the Comunanza factory.
The appliances relevant to the modification are:
WS63XIT
WS43XIT
WS642TXEX
WS431TXEX
WS44XT
ABS63XEU
ABS63XEO
ABS53XIT.
The same modification starting from serial number 30414.0001 is suitable even for models SLIM with collect motor and for built-in models.

n1040291: Interchangeability of bowls on LB2000 appliances Comunanza..

The Comunanza factory has modified the oscillating unit on all the 2000 range models produced in the Comunanza factory:
a) From serial number 21219.0001, the LB 2000 EVO bowl (see fig. 02) is gradually replacing the LB2000 version (see fig. 01), with the following differences:

1) Detergent loading tube hole shifted forwards;
2) Elimination of detergent recovery tube hole.

This modification has involved the introduction of the following items:

· Detergent loading tube (washing machine SAT code 092161and combined washer-dryer SAT code 092273);
· OKO pump bowl tube (models code 092174, Snella models with induction motor code 094312);
· Hopper (for rotary slide drawer SAT code 092176, for linear slide drawer code 092314);

b) From serial number 30312.0001, all washing machines produced in the Comunanza factory have been equipped with the new LB2000 EVO II range bowl (see fig. 03), in place of the LB2000 EVO version (see fig. 02), with the following difference:

1) Porthole with a diameter of 30 cm instead of 28 cm;

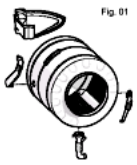
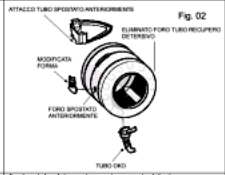
This modification has involved the introduction of the following items:

· Tapered porthole seal - rear diameter 30 cm front 28 cm;
Code 093345 - Standard seal;
Code 094091 - Washer-dryer seal;
Code 094093 - Snella seal
· Porthole seal rear fixing ring for 30 cm diameter SAT code 092155;
· Front counterweight (SAT code 092178).

Two LB2000 Evo bowl codings have been created in order to reduce the number of bowls managed by the After-sales Service (see fig. 04):
1) LB2000 Evo bowl kit coding (Table 01);
2) LB2000 EVO II range bowl kit coding (Table 02);

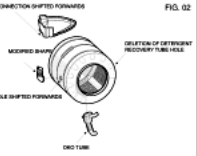
All bowl codes (with related interchangeability), are indicated in fig. 04 TAB. 03 attached to this Note.

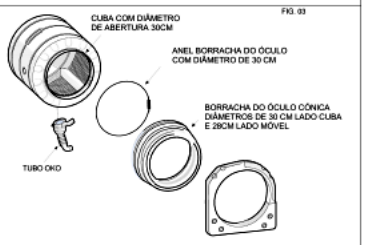
Starting from serial number 30325.0001, for all the versions of Evizzate SNELLA LB2000 washing machines produced in the Comunanza factory the diameter of tapered porthole must seal return 28 cm. Starting from this serial number all the washing machines must be supported with door seal and fixing ring in old version.
Starting from serial number 30616.0001, for all the washing machines Evizzate LB2000 produced in Comunanza, the diameter of tapered porthole must seal return 28 cm. Starting from this serial number all the washing machines must be supported with door seal and fixing ring in old version.

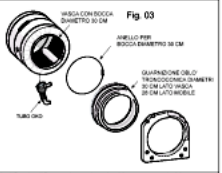
		CUBA LB 2000	CUBA LB 2000 EVOLUCIONADA
EN PRODUCCION		Matricula MENOR (<) 21218.0001	Matricula Entre 21219.0001 y 30312.0001
		Fig. 01 	Fig. 02  ATTACCO TUBO SPOSTATO ANTERIORMENTE ELIMINATO FORO TUBO RECUPERO DETERSIVO MODIFICATA FORMA FORO SPOSTATO ANTERIORMENTE TUBO OKO
		MODIFICACIONES	**Agujero tubo detergente puesto en parte delantera** **Eliminado tubo recuperación detergente** Modificado tubo de cuba a bomba (Sistema OKO) Modificada forma tubo de jabonera a cuba **Modificada salida de jabonera**
SERVICIO TECNICO	CUBA OBSOLETO		
	064513 077330	KIT 092414	
	061827	KIT 092421	
	074217	KIT 092257	
	080661	KIT 092263	
	084591	KIT 092415	
	076778	KIT 092452	
	076850	KIT 092545	
	078876 074134	KIT 092311	

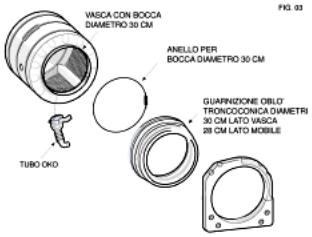
		VASCA LB 2000	VASCA LB 2000 EVIZZATA
IN PRODUZIONE		Matricola Minore (<) 21218.0001	Matricole dal 21219.0001 al 30311.0001
		FIG.01	FIG. 02 ATTACCO TUBO SPOSTATO ANTERIORMENTE ELIMINATO FORO TUBO RECUPERO DETERSIVO MODIFICATA FORMA FORO SPOSTATO ANTERIORMENTE TUBO OKO
		MODIFICHE	**Vaschetta detersivo, attacco tubo spostato più anteriormente** **Eliminato tubo recupero detersivo** **Modificato tubo vasca pompa (Sistema OKO)** **Modificata forma del tubo carico detersivo** **Vasca, foro tubo carico detersivo spostato più anteriormente**
SERVICIO TECNICO	VASCHE IN OBSOLESCENZA LB2000	TAB.01 – KIT VASCHE LB 2000 E LB2000 EVIZZATE	
	064513 077330	KIT 092414	
	061827	KIT 092421	
	074217	KIT 092257	
	080661	KIT 092263	
	084591	KIT 092415	
	076778	KIT 092452	
	076850	KIT 092545	
	078876 074134	KIT 092311	

		CUBA LB 2000	CUBA LB 2000 EVIZZATA
EM PRODUÇÃO		Matrículas inferiores (<) 21218.0001	Matrículas de 21219.0001 a 30311.0001
		FIG.01	FIG. 02 BURACO DO TUBO DESLOCADO ANTERIORMENTE ELIMINADO FURO DO TUBO RECUPERAÇÃO DE DETERGENTE NOVA FORMA BURACO DO TUBO DESLOCADO ANTERIORMENTE TUBO OKO
		MODIFICAÇÕES	Gaveta detergente, buraco do tubo deslocado anteriormente Eliminado tubo de recuperação de detergente Modificado tubo cuba à bomba (Sistema OKO) Modificada forma do tubo de detergente Cuba, buraco do tubo de detergente deslocado anteriormente
SERVIÇO TÉCNICO	CUBAS A ACABAR LB2000	TAB.01 – KIT CUBAS LB 2000 E LB2000 EVIZZATE	
	064513 077330	KIT 092414	
	061827	KIT 092421	
	074217	KIT 092257	
	080661	KIT 092263	
	084591	KIT 092415	
	076778	KIT 092452	
	076850	KIT 092545	
	078876 074134	KIT 092311	

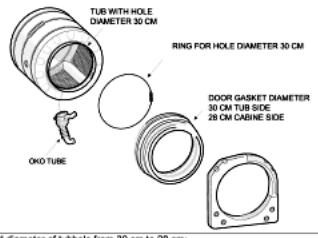
		TUB LB 2000	TUB LB 2000 EVIZZATA
IN PRODUCTION		Serial N.Lower than (<) 21218.0001	Serial N. from 21219.0001 to 30311.0001
		FIG.01	FIG. 02  PIPE CONNECTION SHIFTED FORWARDS MODIFIED SHAPE DELETION OF DETERGENT RECOVERY TUBE HOLE HOLE SHIFTED FORWARDS OKO TUBE
		CHANGES	Detergent drawer, tube connection shifted of Forwards; Elimination of detergent recovery tube hole Change of tub pipe pump (OKO System) ch'ange of shape of detergent loading tub Tub, detergent loading tube hole moved forwards.
TECHNICAL SERVICE	TUBS TO BECOME OBSOLETE LB2000	TAB.01 – KIT TUBS LB 2000 E LB2000 EVIZZATE	
	064513 077330	KIT 092414	
	061827	KIT 092421	
	074217	KIT 092257	
	080661	KIT 092263	
	084591	KIT 092415	
	076778	KIT 092452	
	076850	KIT 092545	
	078876 074134	KIT 092311	

EM PRODUÇÃO	CUBA EVO II	
	Matrículas inferiores (>) 30312.0001	
	FIG. 03  	
	Modificado diâmetro de abertura da cuba 30 cm em vez de 28 cm Modificada borracha do óculo forma cônica (30 cm lado cuba / 28 cm lado móvel Modificado anel posterior para diâmetro 30 cm.	
SERVIÇO TÉCNICO		**TAB. 02 – KIT CUBAS EVO II**
		KIT 094273
		KIT 094276
		KIT 094279
		KIT 094281
		KIT 094283
		KIT 094286
		KIT 094287
		KIT 094289

EN PRODUCCION	CUBA EVO II	
	Matricula MAYOR (>) 30312.0001	
	Fig. 03  	
	Modificado diâmetro boca de cuba 30 cm en vez de 28 cm Modificada goma escotilla con forma cónica (30 cm en cuba / 28 cm en rueltile Modificado Anillo para diámetro 30 cm.	
SERVICIO TECNICO		**KIT 094273**
		KIT 094276
		KIT 094279
		KIT 094281
		KIT 094283
		KIT 094286
		KIT 094287
		KIT 094289

IN PRODUZIONE	VASCA EVO II
	Matricola Maggiore (>) 30312.0001
	FIG. 03 
	Modificato diametro bocca vasca 30 cm invece di 28 cm Modificata guarnizione oblò di forma tronco-conica (30 cm lato vasca / 28 cm lato mobile Modificato anello posteriore per diametro 30 cm.

SERVIZIO TECNICO	**TAB. 02 – KIT VASCHE EVO II**
	KIT 094273
	KIT 094276
	KIT 094279
	KIT 094281
	KIT 094283
	KIT 094286
	KIT 094287
	KIT 094289

IN PRODUCTION	TUB EVO II
	Serial N. Bigger than (>) 30312.0001
	FIG. 03 
	Changed diameter of tubhole from 30 cm to 28 cm; Changed door basket, truncated cone-sharped,(30 cm tub side /28 cm cabinet side) ; Changed rear ring for 30 cm diameter.

TECHNICAL SERVICE	**TAB. 02 – KIT TUBS EVO II**
	KIT 094273
	KIT 094276
	KIT 094279
	KIT 094281
	KIT 094283
	KIT 094286
	KIT 094287
	KIT 094289

TAB. 03
COMPOSIZIONE DEI KIT

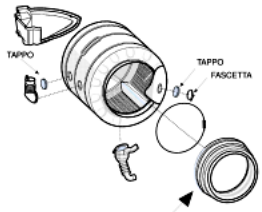
KIT VASCHE LB 2000 E LB 2000 EVIZZATE	
Cod. kit	Composto da:
092414	094272 Vasca SAT EVO II + kit 093772
092421	094277 Vasca SAT EVO II + kit 094097
092257	094278 Vasca SAT EVO II + kit 093772
092263	094280 Vasca SAT EVO II + kit 094097
092415	094282 Vasca SAT EVO II + kit 093772
092452	094285 Vasca SAT EVO II + kit 093772
092545	094288 Vasca SAT EVO II + kit 093772
092311	094290 Vasca SAT EVO II + kit 094098

Cod. kit	Composto da:
093772	093345 - GUARNIZ. OBLO' STANDARD EVIZZ.EVO0; 092155 - ANELLO POST. FISS. GUARNIZIONE; 027924 - TAPPO CARICO DETERSIVO; 091148 - FASCETTA TAPPO TUBO REC. DETERSO; 091901 - TAPPO FORO TUBO RECUPERO DETERS.
094097	094091 - GUARNIZ.OBLO' WD INC.IND. EVIZZ.EVO0; 092155 - ANELLO POST. FISS. GUARNIZIONE; 027924 - TAPPO CARICO DETERSIVO; 091148 - FASCETTA TAPPO TUBO REC. DETERS. 091901 - TAPPO FORO TUBO RECUPERO DETERS.

KIT VASCHE EVO II	
Cod. kit	Composto da:
094273	094272 Vasca SAT EVO II + kit 094275
094276	094277 Vasca SAT EVO II + kit 094275
094279	094278 Vasca SAT EVO II + kit 094275
094281	094280 Vasca SAT EVO II + kit 094275
094283	094282 Vasca SAT EVO II + kit 094275
094286	094285 Vasca SAT EVO II + kit 094275
094287	094288 Vasca SAT EVO II + kit 094275
094289	094290 Vasca SAT EVO II + kit 094275

Cod. kit	Composto da:
094275	027924 - TAPPO CARICO DETERSIVO; 091148 - FASCETTA TAPPO FORO REC. DETERSIVO; 091901 - TAPPO FORO TUBO RECUPERO DETERS.
094098	094093 - GUARNIZ. OBLO' SNELLA EVIZZ.-EVO0; 092155 - ANELLO POST. FISS. GUARNIZIONE; 027924 - TAPPO CARICO DETERSIVO; 091148 - FASCETTA TAPPO REC. DETERS; 091901 - TAPPO FORO RECUPERO DETERS.

FIG. 04
VASCHE SAT



IMPIEGANDO LA VASCA SAT SU MODELLI LB 2000 E LB 2000 EVIZZATE OCCORRE OBBLIGATORIAMENTE APPLICARE PRIMA LA GUARNIZIONE OBLO' E SUCCESSIVAMENTE IL CONTRAPPESO ANTERIORE.

TAB. 03
COMPOSIÇÃO DOS KIT

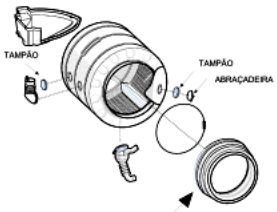
KIT CUBAS LB 2000 E LB 2000 EVIZZATE	
Cod. kit	Composto por:
092414	094272 Cuba SAT EVO II + kit 093772
092421	094277 Cuba SAT EVO II + kit 094097
092257	094278 Cuba SAT EVO II + kit 093772
092263	094280 Cuba SAT EVO II + kit 094097
092415	094282 Cuba SAT EVO II + kit 093772
092452	094285 Cuba SAT EVO II + kit 093772
092545	094288 Cuba SAT EVO II + kit 093772
092311	094290 Cuba SAT EVO II + kit 094098

Cod. kit	Composto por:
093772	093345 - BORRACHA DO OCULO LB STANDARD; 092155 - ANEL DE TENSAO POSTERIOR; 027924 - TAPON CUBA; 091148 - ABRAZADERA D=79 MM; 091901 - TAPON CUBA X TUBO DE RECUP.DETER.
094097	094091 - BORRACHA DO OCULO WD. EVIZZ.EVO0; 092155 - ANEL DE TENSAO POSTERIOR; 027924 - TAPON CUBA; 091148 - ABRAZADEIRA D=79 MM; 091901 - TAPON CUBA X TUBO DE RECUPERACAO DETER.

KIT CUBAS EVO II	
Cod. kit	Composto por:
094273	094272 Cuba SAT EVO II + kit 094275
094276	094277 Cuba SAT EVO II + kit 094275
094279	094278 Cuba SAT EVO II + kit 094275
094281	094280 Cuba SAT EVO II + kit 094275
094283	094282 Cuba SAT EVO II + kit 094275
094286	094285 Cuba SAT EVO II + kit 094275
094287	094288 Cuba SAT EVO II + kit 094275
094289	094290 Cuba SAT EVO II + kit 094275

Cod. kit	Composto por:
094275	027924 - TAPON CUBA; 091148 - ABRAZADERA D=79 MM; 091901 - TAPON CUBA X TUBO DE RECUPERACAO DETER.
094098	094093 - BORRACHA DO OCULO LB ALS-EVIZZI EVO0; 092155 - ANEL DE TENSAO POSTERIOR; 027924 - TAPON CUBA; 091148 - ABRAZADEIRA D=79 MM; 091901 - TAPON CUBA X TUBO DE RECUP.DETER.

FIG. 04
CUBAS SAT



QUANDO SE UTILIZA A CUBA SAT NOS MODELOS LB2000 E LB 2000 EVIZZATE, TER ATENÇÃO QUE EM PRIMEIRO LUGAR SE DEVE COLOCAR A BORRACHA DO ÓCULO E DE SEGUIDA O CONTRAPESO ANTERIOR.

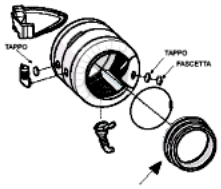
TAB. 01

COMPOSICION DE LOS KIT			
Cód. kit	Compuesto por:	Cód. kit	Compuesto por:
092414	094272 Cuba EVO II + kit 093772	094273	094272 Cuba EVO II + kit 094275
092421	094277 Cuba EVO II + kit 094097	094276	094277 Cuba EVO II + kit 094275
092257	094278 Cuba EVO II + kit 093772	094279	094278 Cuba EVO II + kit 094275
092263	094280 Cuba EVO II + kit 094097	094281	094280 Cuba EVO II + kit 094275
092415	094282 Cuba EVO II + kit 093772	094283	094282 Cuba EVO II + kit 094275
092452	094285 Cuba EVO II + kit 093772	094286	094285 Cuba EVO II + kit 094275
092545	094288 Cuba EVO II + kit 093772	094287	094288 Cuba EVO II + kit 094275
092311	094290 Cuba EVO II + kit 094098	094289	094290 Cuba EVO II + kit 094275

Cód. kit	Compuesto por:
093772	093345 - GUARNIZ. OBLO' STANDARD EVIZZ-EVOII 092155 - ANELLO POST. FISS. GUARNIZIONE 027924 - TAPPO CARICO DETERSIVO 091148 - FASCETTA TAPPO TUBO REC. DETERSIVO 091901 - TAPPO FORO TUBO RECUPERO DETERSIVO.
094097	094091 - GUARNIZ. OBLO' WD - INC. IND. EVIZZ.-EVO II 092155 - ANELLO POST. FISS. GUARNIZIONE 027924 - TAPPO CARICO DETERSIVO 091148 - FASCETTA TAPPO TUBO REC. DETERSIVO 091901 - TAPPO FORO TUBO RECUPERO DETERSIVO.
094098	094093 - GUARNIZ. OBLO' SNELLA EVIZZ.-EVOII 092155 - ANELLO POST. FISS. GUARNIZIONE 027924 - TAPPO CARICO DETERSIVO 091148 - FASCETTA TAPPO TUBO REC. DETERSIVO 091901 - TAPPO FORO TUBO RECUPERO DETERSIVO.

Cód. kit	Compuesto por:
094275	027924 - TAPPO CARICO DETERSIVO 091148 - FASCETTA TAPPO TUBO REC. DETERSIVO 091901 - TAPPO FORO TUBO RECUPERO DETERSIVO.

FIG. 04
VASCHE SAT



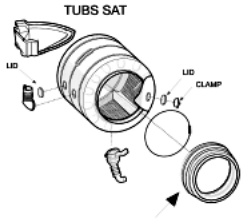
IMPIEGANDO LA VASCA SAT SU MODELLI LB 2000 E LB 2000 EVIZZATE OCCORRE OBBLIGATORIAMENTE APPLICARE PRIMA LA GUARNIZIONE OBLO' E SUCCESSIVAMENTE IL CONTRAPPESO ANTERIORE.

TAB. 03
KIT COMPOSITION

KIT TUBS LB 2000 AND LB 2000 EVIZZATE	
Kit Cod.	Made of:
092414	094272 Tub SAT EVO II + kit 093772
092421	094277 Tub SAT EVO II + kit 094097
092257	094278 Tub SAT EVO II + kit 093772
092263	094280 Tub SAT EVO II + kit 094097
092415	094282 Tub SAT EVO II + kit 093772
092452	094285 Tub SAT EVO II + kit 093772
092545	094288 Tub SAT EVO II + kit 093772
092311	094290 Tub SAT EVO II + kit 094098
Kit Cod.	Made of:
093772	093345 - DOOR BELLOWS SEAL STD EVIZZ.EVOII; 092155 - BELLOWS CLAMP (TANK FRONT); 027924 - BLANKING PLUG; 091148 - CLAMP D=79 MM; 091901 - BLANKING PLUG DET. RECOVERY-HOSE.
094097	094091 - DOOR BELLOWS SEAL WDEVIZZ.EVOII; 092155 - BELLOWS CLAMP (TANK FRONT); 027924 - BLANKING PLUG; 091148 - CLAMP D=79 MM; 091901 - BLANKING PLUG DET. RECOVERY-HOSE.

KIT TUBS EVO II	
Kit Cod.	Made of:
094273	094272 Tub SAT EVO II + kit 094275
094276	094277 Tub SAT EVO II + kit 094275
094279	094278 Tub SAT EVO II + kit 094275
094281	094280 Tub SAT EVO II + kit 094275
094283	094282 Tub SAT EVO II + kit 094275
094286	094285 Tub SAT EVO II + kit 094275
094287	094288 Tub SAT EVO II + kit 094275
094289	094290 Tub SAT EVO II + kit 094275
Kit Cod.	Made of:
094275	027924 - BLANKING PLUG; 091148 - CLAMP D=79 MM; 091901 - BLANKING PLUG DET. RECOVERY-HOSE.
094098	094093 - DOOR BELLOWS SEAL LB ALS - WS.-EVOII; 092155 - BELLOWS CLAMP (TANK FRONT); 027924 - BLANKING PLUG; 091148 - CLAMP D=79 MM; 091901 - BLANKING PLUG DET. RECOVERY-HOSE.

FIG. 04
TUBS SAT



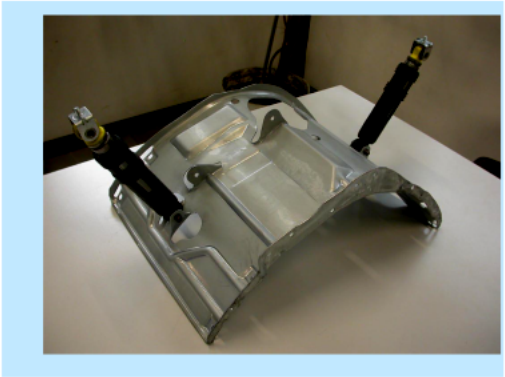
WHILE USING SAT TUB INTO MODEL LB2000 AND LB2000 EVIZZAE, THE DOOR GASCKET MUST BE APPLIED AND LATER ON THE FRONT NOTERWIGHT.

n1040325: New shock absorber fixing system with pin

From serial no. 40427.0001, shock absorbers have been fixed to the tank unit cradle with two 11 mm pins code C00110163 (see fig. 01 and 02 enclosed) in place of the 8 mm screws code 093750 and relevant locking nuts code 030443, on all washing machines and dryers produced in the Comunanza factory.
The items affected by this modification are:
1) The cradles have the same Service code, as they can be used in place of the new ones after widening the shock absorber fixing holes to a diameter of 10 mm.

Code 093848 - Tank unit cradle 46 lt
Code 093878 - Tank unit cradle 40 lt.
2) The new shock absorbers, with fixing bushing having no s/steel spacer, are not managed as they are interchangeable with the premodified items (make sure they are CIMA type, as the managed items), fixed with M8 screws code 093750 and related locking nut code 030443 (see figs. 05 and 06).
Code 093884 - Shock absorber 80 N
Code 093885 - Shock absorber 100 N

To remove the shock absorber from the tank, first extract the pin with a few hammer taps (see fig.03) until it is aligned with the tank bracket and then pull it out with a pair of pliers (see fig. 04).
(To refit the shock absorber use a new pin. Insert the pin until the toroidal edge is aligned with the bracket.)



n1040349: Zastosowanie zawiasu ze stopu zamak 150° modele Ariston 46.

Od numeru seryjnego 50207.0001 we wszystkich modelach Ariston produkowanych w Teverola (patrz tabela 001 w załączeniu) i oznaczonych kodem przemysłowym podanym na tabliczce, zaczynającym się od cyfr 46, został zastosowany zawias ze stopu

zamak, z otwieraniem o kąt 150° kod C00115666 (patrz Rys.001).
Użycie nowego zawiasu pociąga za sobą zastosowanie następujących detali:

Kod C00115670 - Iluminator kompletny EVOII 150° biały 27 z szybą standard;
Kod C00115674 - Iluminator kompletny EVOII 150° biały 27 z szybą długą;
Kod C00115667 - Sprzęt EVOII do zawiasu 150° biały 27;

Detale sprzed zmiany nie są pojedynczo wymienialne na detale po zmianie.

Kod C00110133 - Iluminator kompletny EVOII Standard 180° biały 27 szyba standard;
Kod C00092157 - Iluminator kompletny EVOII 180° biały 27 szyba długa;
Kod C00096193 - Sprzęt EVOII do zawiasu 150° biały 27.

Zawias cod. C00064541 jest nadal używany w modelach do Zabudowy z Comunanza.

		CABINET		DOOR				HINGE	
		180°	150°	180°	150°	180°	150°	180°	150°
Model	Code	C00096193	C00115667	C00092157	C00115670	C00110133	C00115674	C00064541	C00115666
AV 82 (TK)	28479	X	X	X	X			X	X
AVL 85 (TK)	28480	X	X	X	X			X	X
AV 102 (TK)	28481	X	X	X	X			X	X
AVL 105 (TK)	28482	X	X	X	X			X	X
AVD 10 (TK)	28485	X	X	X	X			X	X
AVL 125 (EU)	29774	X	X	X	X			X	X
AVL 62 (EX)	29775	X	X	X	X			X	X
AV 61 (EU)	29890	X	X			X	X	X	X
AVL 6 E (IT)	30055	X	X	X	X			X	X
AVL 62 (EX)60HZ 40-F	30062	X	X	X	X			X	X
AVL 61 (EX)115-60	30063	X	X			X	X	X	X
AV 51 (EX) 50-60	30064	X	X			X	X	X	X
AV 41 (EX) 50-60	30065	X	X			X	X	X	X
AV 41 (AG) 50-60	30066	X	X			X	X	X	X
AV 51 (AG) 50-60	30067	X	X			X	X	X	X
AVL 86 P (IT)	30093	X	X	X	X			X	X
AVL 105 (SK)	30206	X	X	X	X			X	X
AVL 100 P (R)	30357	X	X	X	X			X	X
AVL 95 (AUS)	30361	X	X	X	X			X	X
AV 51 (EO)	30498	X	X			X	X	X	X
AVL 65 (PT)	30612	X	X	X	X			X	X
AV 102 (CSI)	31970	X	X	X	X			X	X
AV 40 (AG) 50-60	32303	X	X			X	X	X	X
AVL 145 (DE) (TE)	33180	X	X	X	X			X	X
AV 42 (EX) 50-60	33217	X	X			X	X	X	X
AV 52 (EX) 50-60	33218	X	X			X	X	X	X
AVL 62 (EO)	33244	X	X	X	X			X	X
AVL 145 (EU) (TE)	33612	X	X	X	X			X	X
AVL 62 (KW)	33685	X	X	X	X			X	X
AV 62 (EU)	33968	X	X	X	X			X	X
AVF 10 (TK)	33979	X	X	X	X			X	X
AVF 8 (TK)	34214	X	X	X	X			X	X
AVF 149 (EU)	34217	X	X	X	X			X	X
AVL 135 (FR) (TE)	34239	X	X	X	X			X	X
AVL 140 (FR) (TE)	34240	X	X	X	X			X	X
AVL 14 (FR)	34479	X	X	X	X			X	X
AV 8 (IT)	35974	X	X	X	X			X	X
AV 10 (IT)	35975	X	X	X	X			X	X

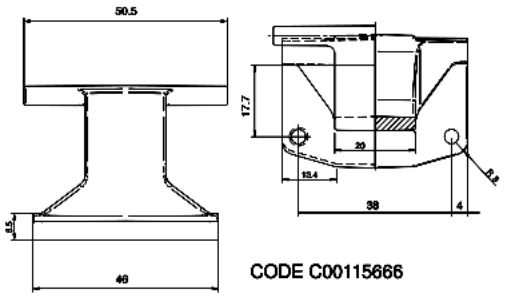


Fig . 001